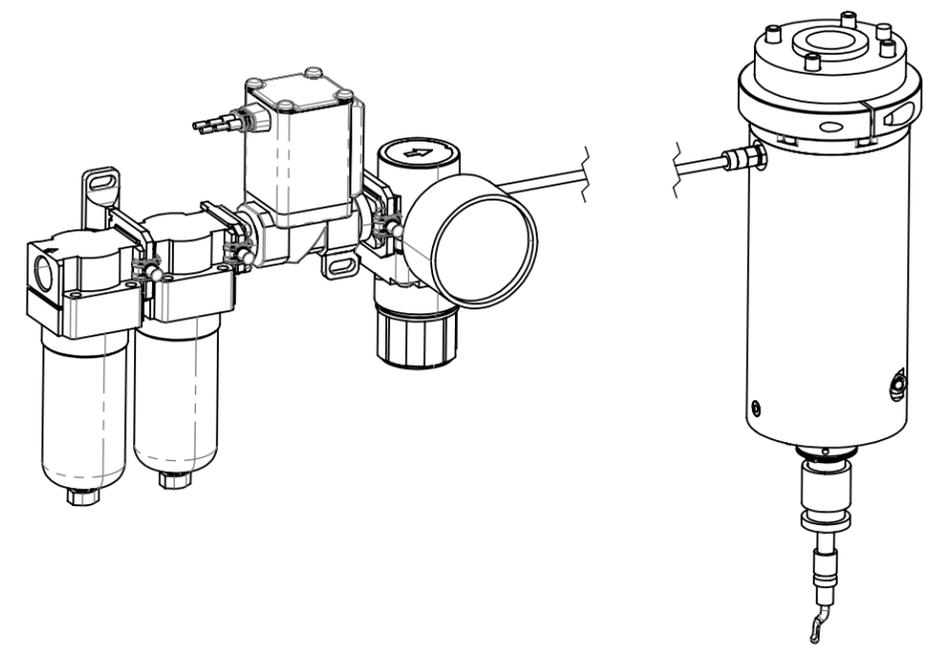
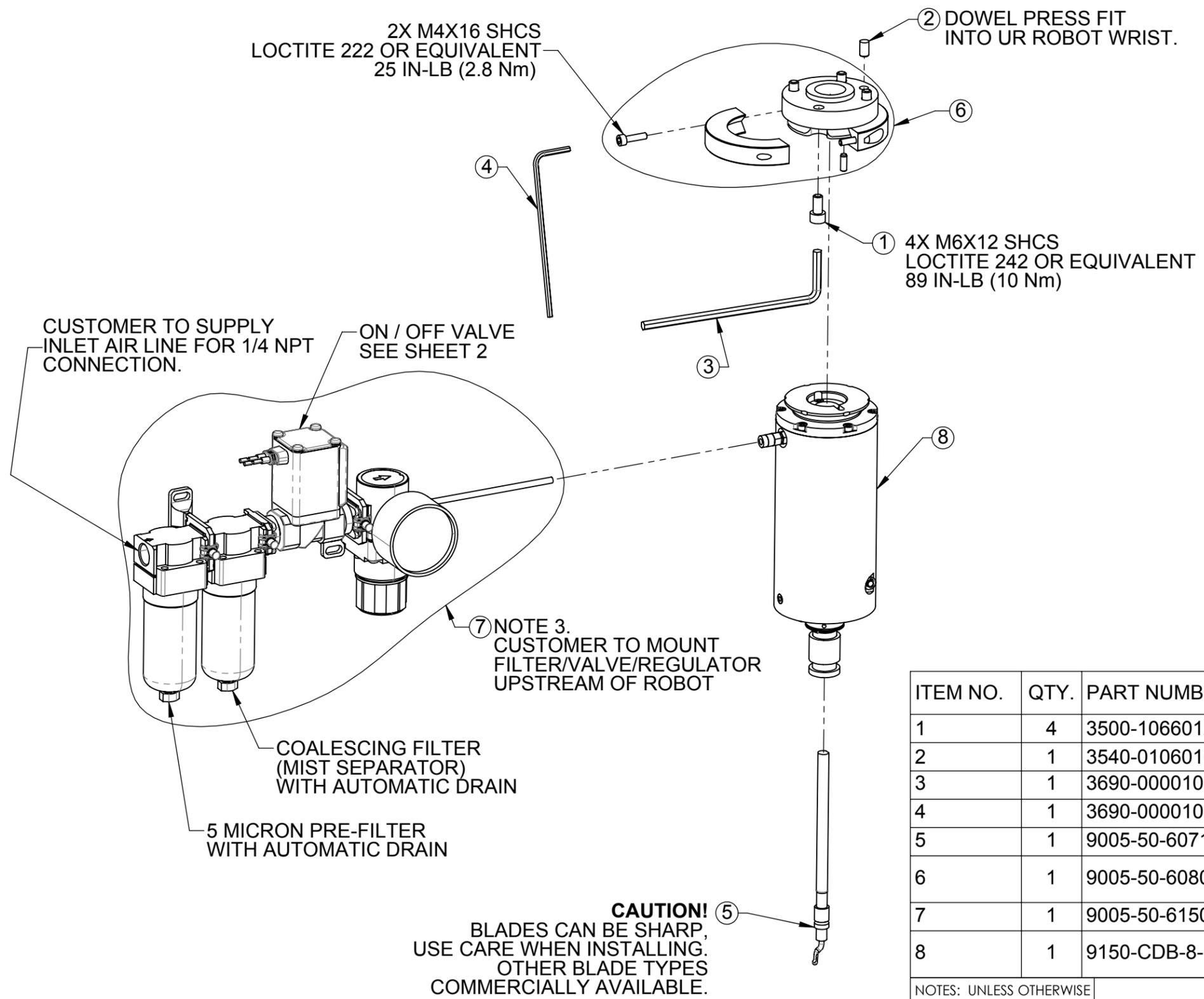


REV.	DESCRIPTION	INITIATOR	DATE
01	INITIAL DRAWING	DJB	9/30/2019
02	RELEASE. NO CHANGES.	DJB	11/20/2019



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	4	3500-1066012-15	M6-1 x 12mm SHCS, Blue
2	1	3540-0106010-11	DOWEL PIN, M6 X 10
3	1	3690-0000103-00	Allen Key, 5mm, High Visibility Blue
4	1	3690-0000108-00	Allen Key, 3mm, High Visibility Blue
5	1	9005-50-6071	CDB Insert, Style E, Blade, Shaviv E100
6	1	9005-50-6080	Interface Plate Kit, Dovetail Style A to BC 50, (4) M6, Boss 31.5, Dowel 6
7	1	9005-50-6150	Filter / Valve / Regulator Kit for CDB with 10ft of 5/32" Tube
8	1	9150-CDB-8-11-000	Compliant Deburring Blade, 8mm Stroke, 11 Degrees Radial Compliance, No Options

**NOTES:**  
1. TO VIEW THE MANUAL PLEASE VISIT [WWW.ATI-IA.COM/COBOTREADY](http://WWW.ATI-IA.COM/COBOTREADY).  
2. TO DOWNLOAD THE URCAP PLEASE VISIT [WWW.ATI-IA.COM/COBOTREADY](http://WWW.ATI-IA.COM/COBOTREADY).  
3. THESE THREE COMPONENTS COME PRE-ASSEMBLED.  
4. DO NOT OPERATE CDB WITHOUT COMPLIANCE PRESSURE ENGAGED.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



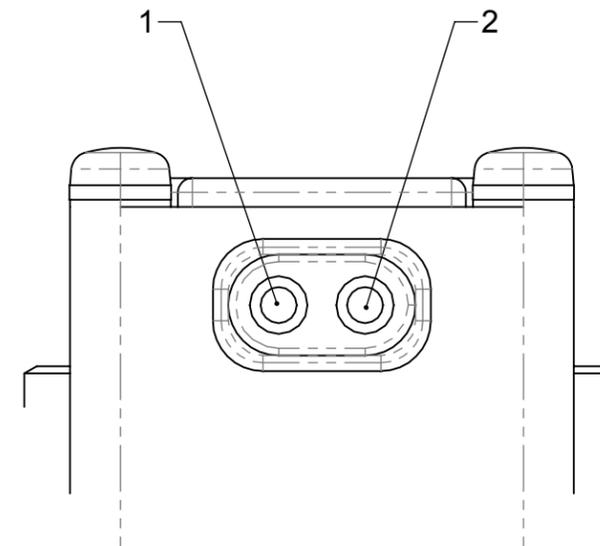
1031 Goodworth Drive, Apex, NC 27539, USA  
Tel: +1.919.772.0115 [www.ati-ia.com](http://www.ati-ia.com)  
Fax: +1.919.772.8259 ISO 9001 Registered Company

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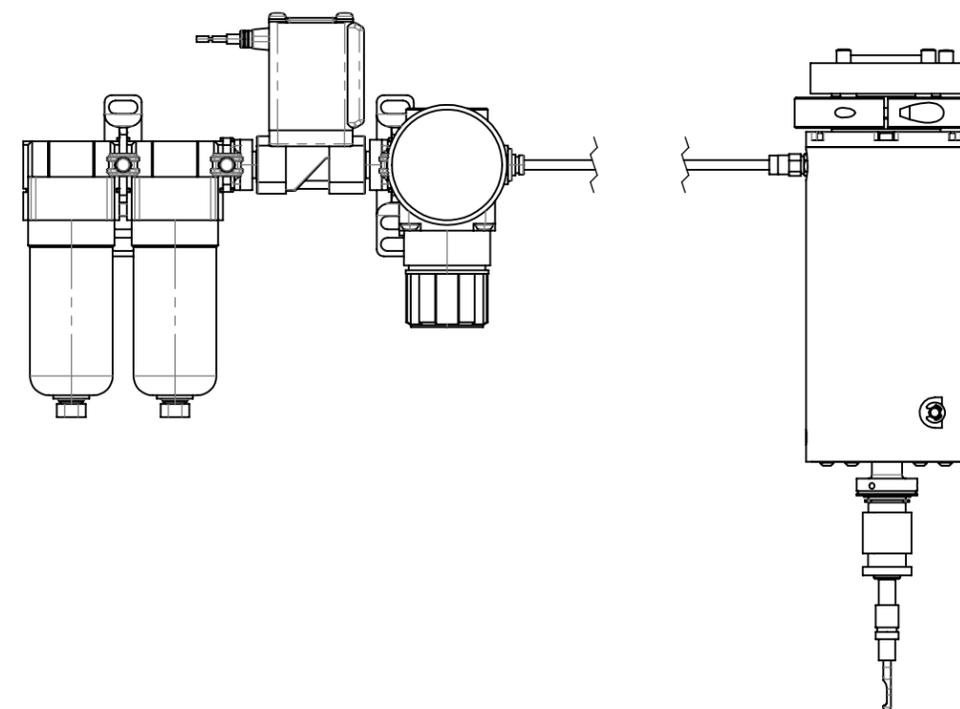
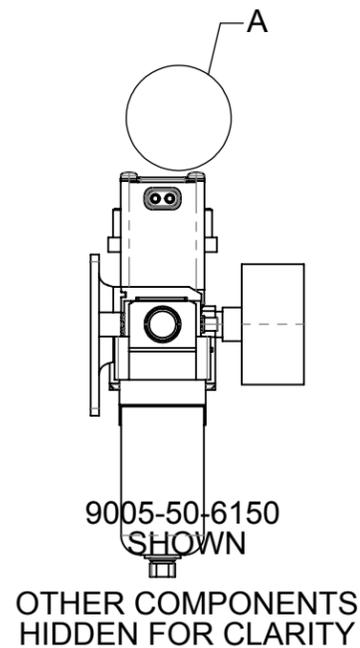
DRAWN BY: D. Bohle 9/30/2019		TITLE	
CHECKED BY: B. Rose 11/1/2019 B. Murphy 11/1/2019		CDB Kit for UR	
PROJECT # 190927-1	SHEET 1 OF 2	SCALE 1:3	REVISION 02
		SIZE B	DRAWING NUMBER 9640-50-1027

**Table 1: Solenoid Wiring**

Lead Wires	9005-50-6150 2 Port Solenoid Valve	Signal
300mm Black 20 AWG	1	24 VDC (+)
300mm Red 20 AWG	2	24 VDC (-)



DETAIL A  
SCALE 2 : 1



NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION



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DRAWN BY: D. Bohle 9/30/2019

CHECKED BY: B. Rose 11/1/2019

B. Murphy 11/1/2019

PROJECT # 190927-1 SHEET 2 OF 2

TITLE  
CDB Kit for UR

SCALE  
1:3

SIZE  
B

DRAWING NUMBER  
9640-50-1027

REVISION  
02