

# QC-001

## Micro Tool Changer



QC-001 Master-side and Tool-side

### Product Description

The QC-001 Micro Tool Changer features an extremely compact and lightweight design for high-speed “spider” or delta robots. Weighing less than 3.3 ounces (94 grams), this robust tool changer is capable of 3 pound (1.4 kg) payloads. The QC-001 also features (4) M5 pass-through air connections, (8) 3A/50VAC electrical connections, and a stack height of only 0.67 inches (16.9 mm).

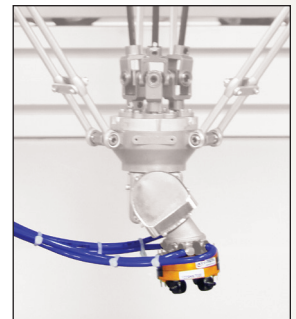
### Product Features

**Compact and lightweight design** enables optimized robot payload capacity and work envelope.

**Multiple applications** including dispensing, assembly, sorting, material handling, and more can be performed by one robot, greatly increasing productivity.

**Locking parts** are made of hardened stainless steel.

**Micro Tool Changer Stand** available.



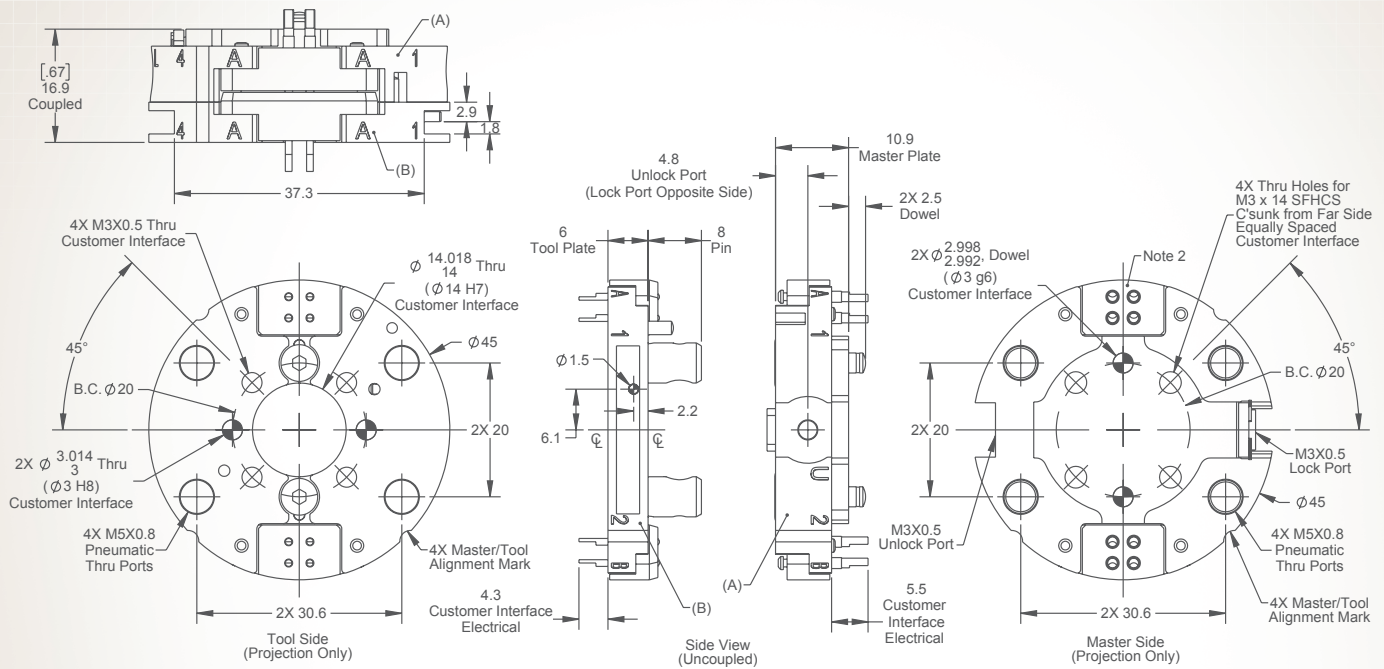
QC-001 Micro Tool Changer mounted to a FANUC M-1iA robot

Specifications	Values	Comments
Suggested Payload Limit	3 lb (1.4 kg)	Higher payloads possible with lower moment rating.
Locking Force @ 80 psi (5.5 bar)	39 lb (170 N)	Fail-safe takes over when load exceeds locking force.
Static Moment Capacity – (X and Y)	8.7 lbf-in (0.983 Nm)	Dynamic moment capacity 3x higher than static moment capacity.
Static Moment Capacity – (Z)	10.2 lbf-in (1.15 Nm)	
Positional Repeatability – (X,Y, and Z)	0.0004 in (0.0102 mm)	Repeatability tested at rated load at one million cycles.
Weight – when coupled	0.207 lb (0.0938 kg)	Master plate 0.124 lb (0.0562 kg); Tool plate 0.0829 lb (0.0376 kg)
Stack Height – when coupled	0.67 in (16.9 mm)	
Body Diameter	1.77 in (45 mm)	
Max. Distance Between Master and Tool Plate Before Locking	0.04 in (1.02 mm)	No-Touch Locking technology allows Master and Tool plates to lock with plate separation.
Pneumatic Pass-through Ports (qty) size	(4) M5	Max pressure of 100 psi (7 bar), metric ports available, contact ATI for more information.
Electrical Pass-through Connections	(8) 3A/50VAC	8 pins available for customer use.

ATI reserves the right to change these specifications.

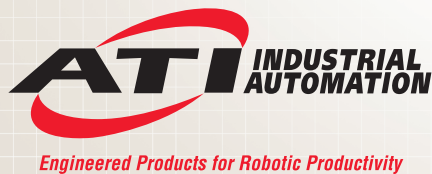
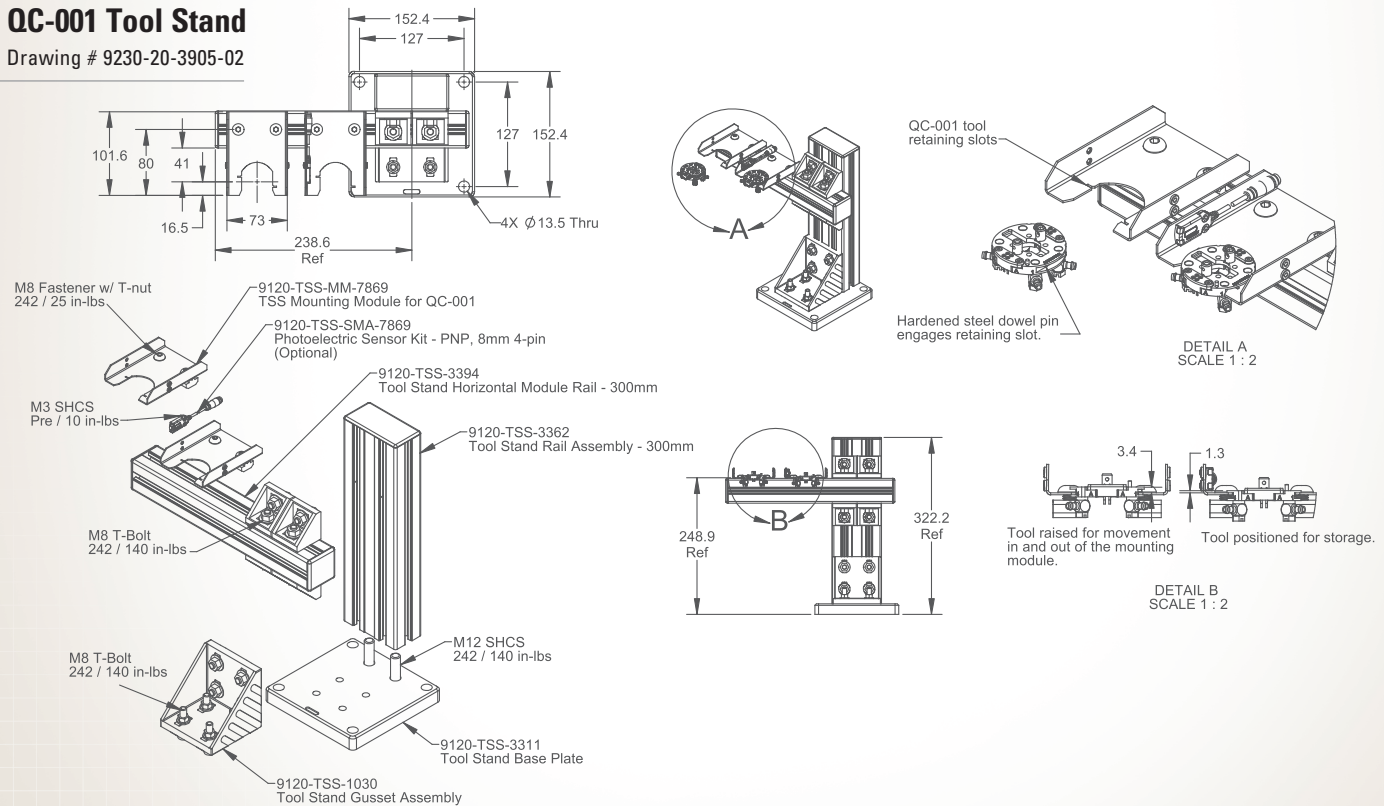
# QC-001 Micro Tool Changer

Drawing # 9230-20-7559-04



# QC-001 Tool Stand

Drawing # 9230-20-3905-02



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