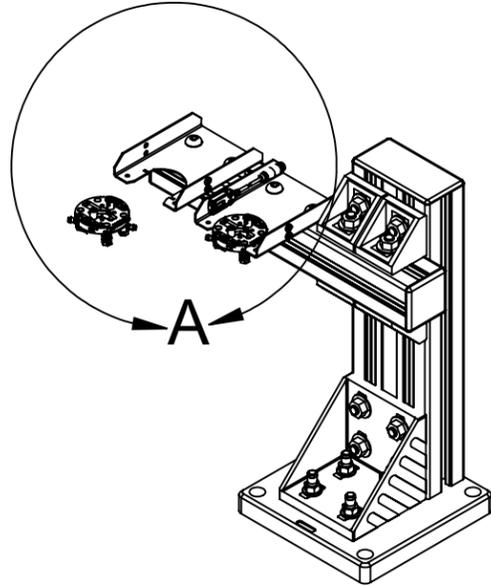
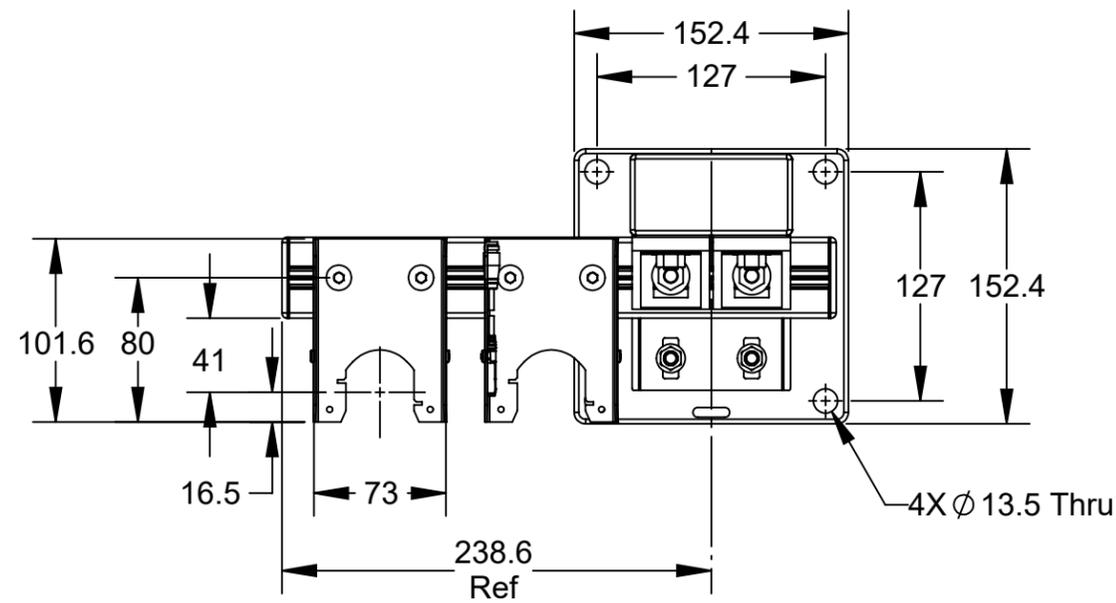


Rev.	Description	Initiator	Date
03	ECO 21424; 9120-TSS-PM-XXXX was 9120-TSS-PM-3362. Added new Note 1 and Note 1 callout to 9120-TSS-PM-XXXX	DS	6/16/2023



QC-001 tool retaining slots

Hardened steel dowel pin engages retaining slot.

DETAIL A
SCALE 1 : 2

M8 Fastener w/ T-nut
242 / 25 in-lbs
Note 2

9120-TSS-MM-7869
TSS Mounting Module for QC-001

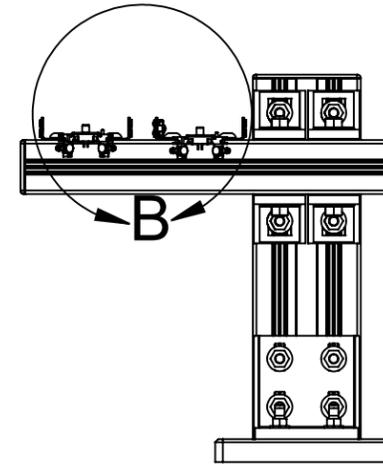
9120-TSS-SMA-7869
Photoelectric Sensor Kit - PNP, 8mm 4-pin
(Optional) Note 4

M3 SHCS
Pre / 10 in-lbs

9120-TSS-HM-3362
TSS Horizontal Module, 300 mm (12")

M8 T-Bolt
242 / 140 in-lbs
Note 2

9120-TSS-PM-XXXX
TSS Tool Stand Post Module
NOTE 1



3.4
1.3
Tool raised for movement in and out of the mounting module.

Tool positioned for storage.

DETAIL B
SCALE 1 : 2

- Notes:
- Several sizes available.
 - Tool stand shipped unassembled, customer to perform final assembly.
 - Dry fasteners provided on Tool Stand, customer to set final placement and Loctite with suggested or similar threadlocker and torque to recommended torque value.
 - Tool assemblies shown for clarity only. Tool assemblies are ordered and shipped separately.
 - Sensor kit shown for clarity only. Sensor kit ordered and shipped separately.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: J. Winterroth, 10/11/12

CHECKED BY: D. Swanson, 10/12/12

TITLE

TSS Tool Stand for QC-001

PROJECT # 120601-4 SHEET 1 OF 1

SCALE
1:4

SIZE
B

DRAWING NUMBER
9230-20-3905

REVISION
03