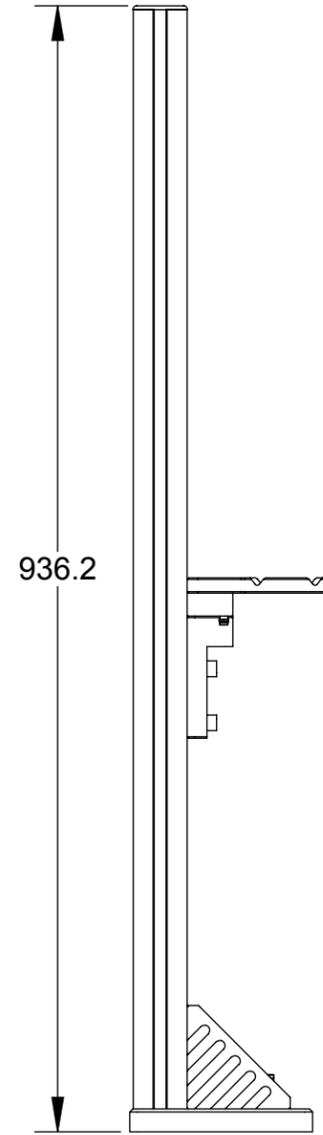
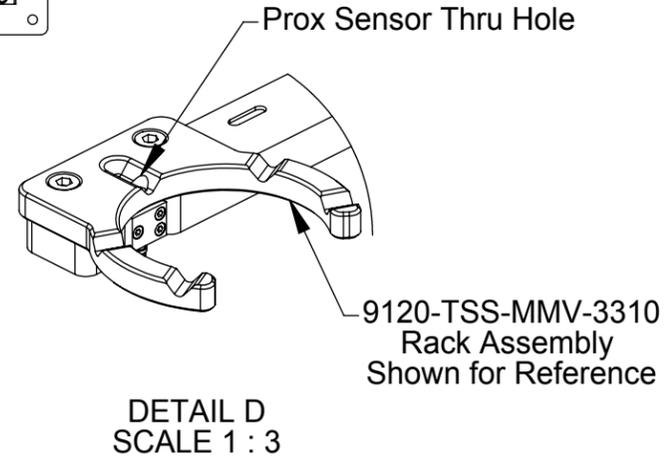
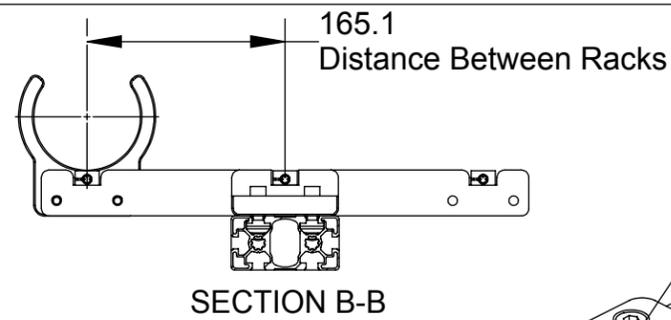
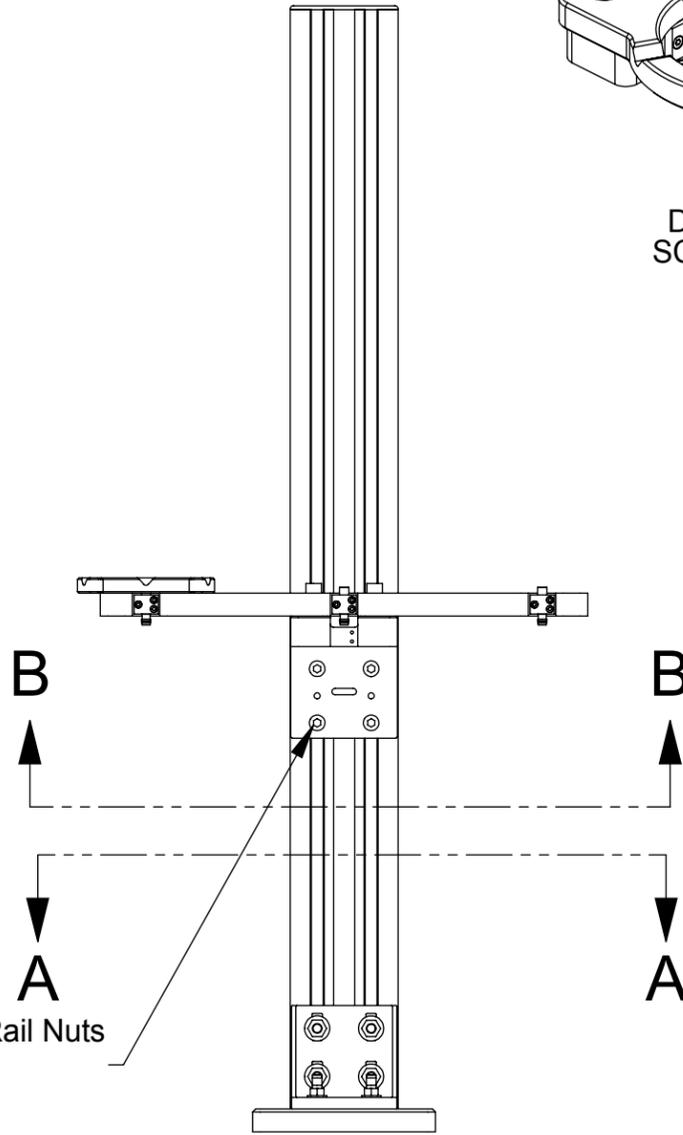


Rev.	Description	Initiator	Date
04	ECO 19202: Replaced 8590-9909999-21 with 8590-9909999-08.	TBC	8/5/2020

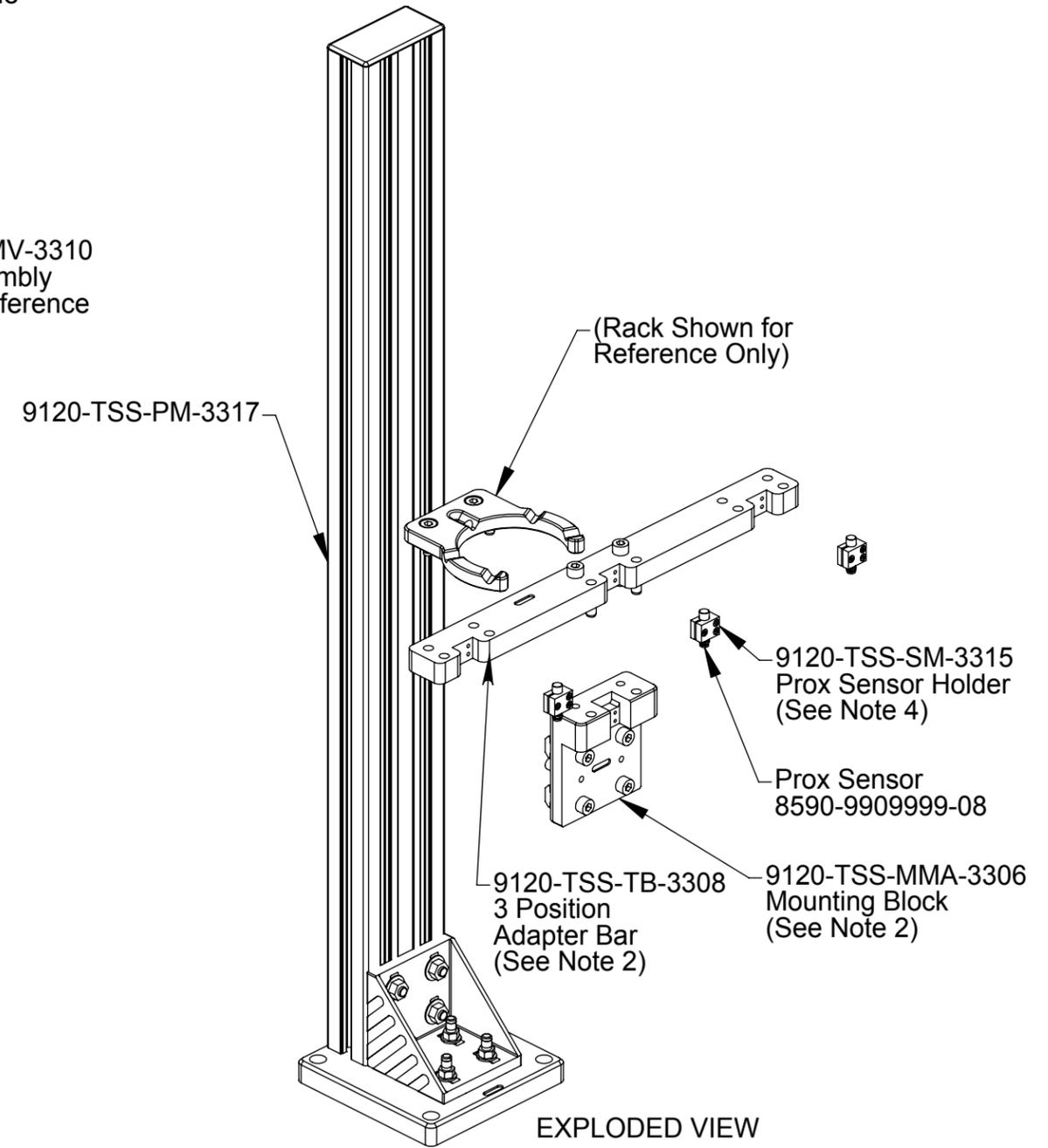
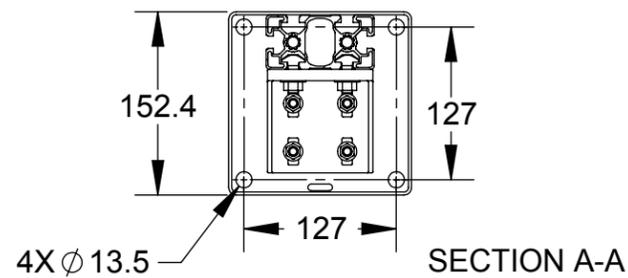


SIDE VIEW

4X $\phi 9$ Thru
M8 Bolts thread into Rail Nuts
(See Note 3)



FRONT VIEW



- NOTES:
- Customer can specify other rail lengths
 - Mounting Block and 3 Position Bar are compatible with any TSS Rack
 - Use Loctite Threadlocker 242 on all fasteners. Tighten to 190 in-lb.
 - Sensor Holder is compatible with any barrel-type $\phi 8$ mm Sensor.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



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DRAWN BY: Dan Norton, 2/3/03		TITLE	
CHECKED BY: J.Winterroth, 10/21/14		Tool Stand Common Parts for QC-5 thru 21	
PROJECT # 010730-3	SHEET 1 OF 1	SCALE 1:6	REVISION 04
SIZE B	DRAWING NUMBER 9230-20-1912		