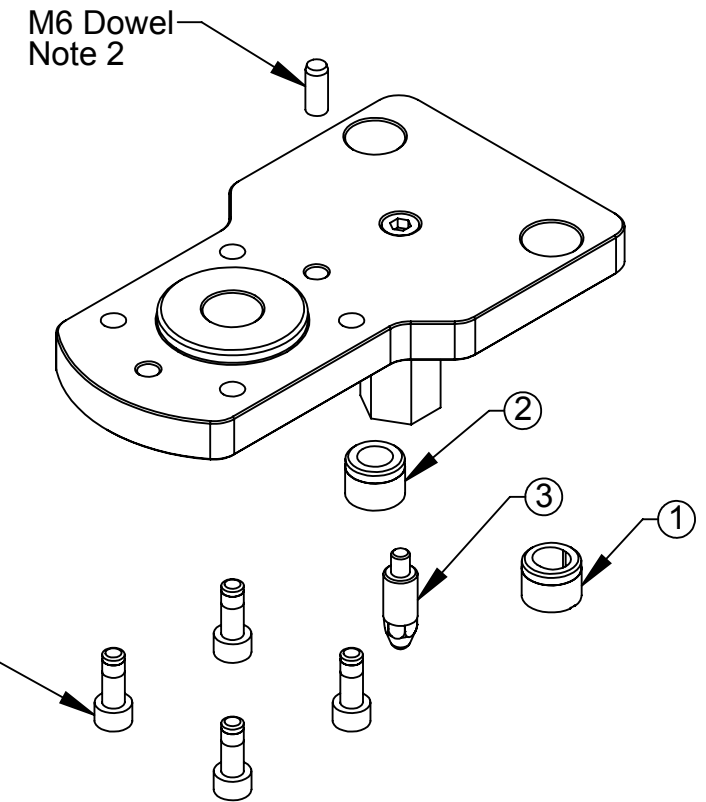
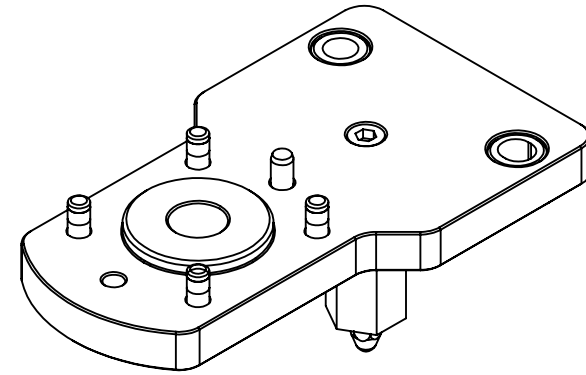
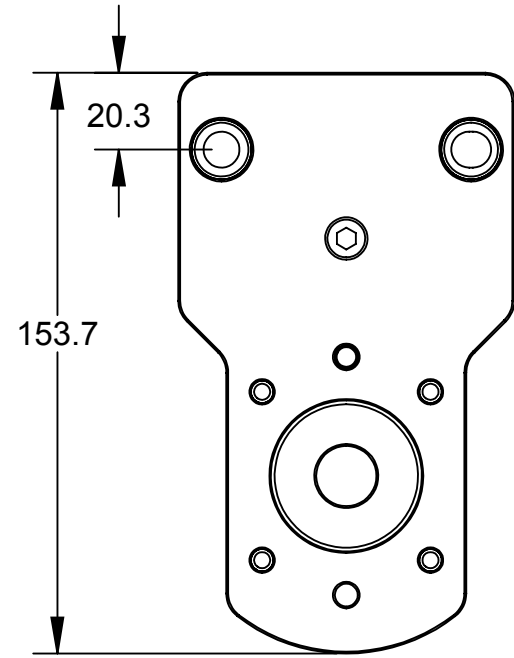
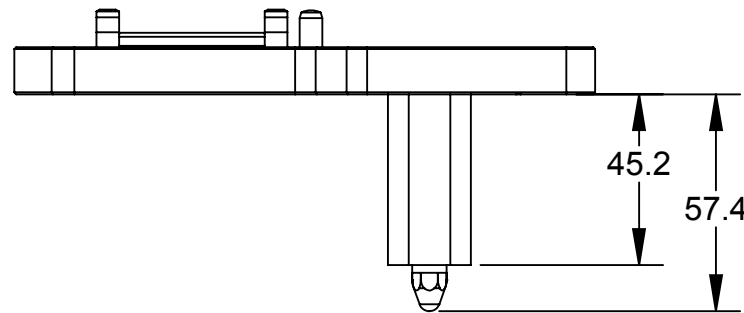
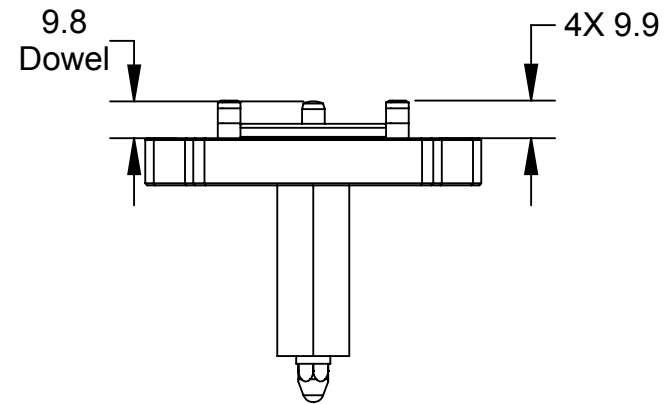


Rev.	Description	Initiator	Date
03	ECO 15016; Updated description (was "...for QC-21E - Blank")	SZJ	11/30/2016
04	Eco 17127; Added QC-22 to drawing title.	LJH	8/30/2018



4X M6 SHCS
Pre / 89 in-lbs
Note 1



Serviceable Items			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-9006	TSS Alignment Pin

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-9483	Tooling Interface Plate for QC-20/21/22 - Blank

NOTES: UNLESS OTHERWISE SPECIFIED. DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.		1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 Email: info@ati-ia.com Fax: +1.919.772.8259 www.ati-ia.com ISO 9001 Registered Company	
		PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.	
DRAWN BY: L. Strahler 8/27/15 CHECKED BY: J. Winterroth 9/4/15	TITLE TSS Tooling Interface Plate for QC-20/21/22 - Blank		REVISION 04
PROJECT # 150821-1 SHEET 1 OF 1	SCALE 1:2	SIZE B	DRAWING NUMBER 9630-20-TSS-HBQ-9483

Notes:
 1. Customer to install pre-applied fasteners and torque to listed value.
 2. Customer to install dowel pin into QC-21E Tool Body.

