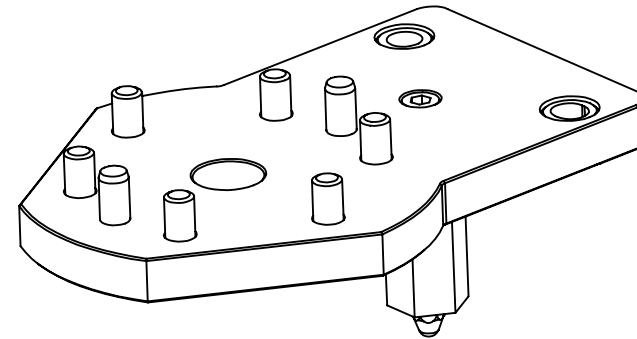
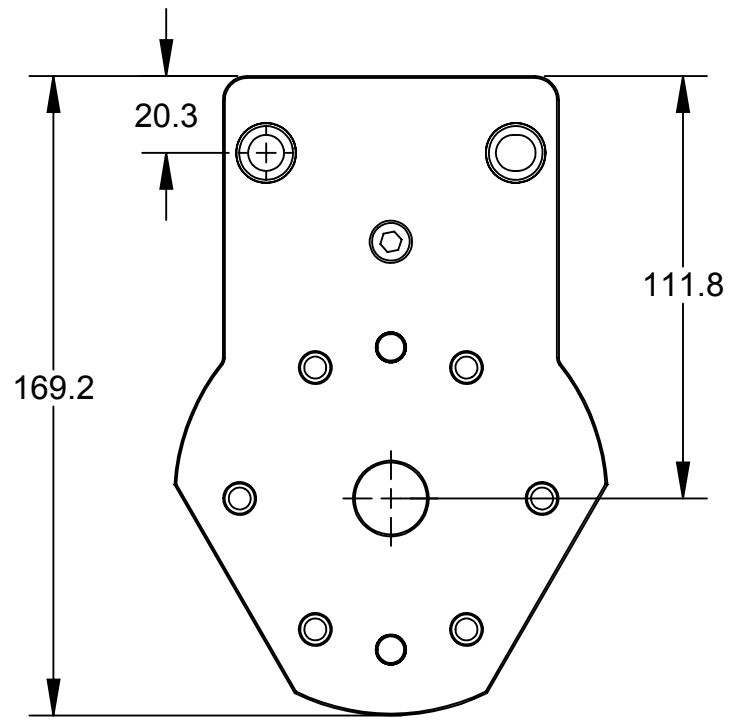
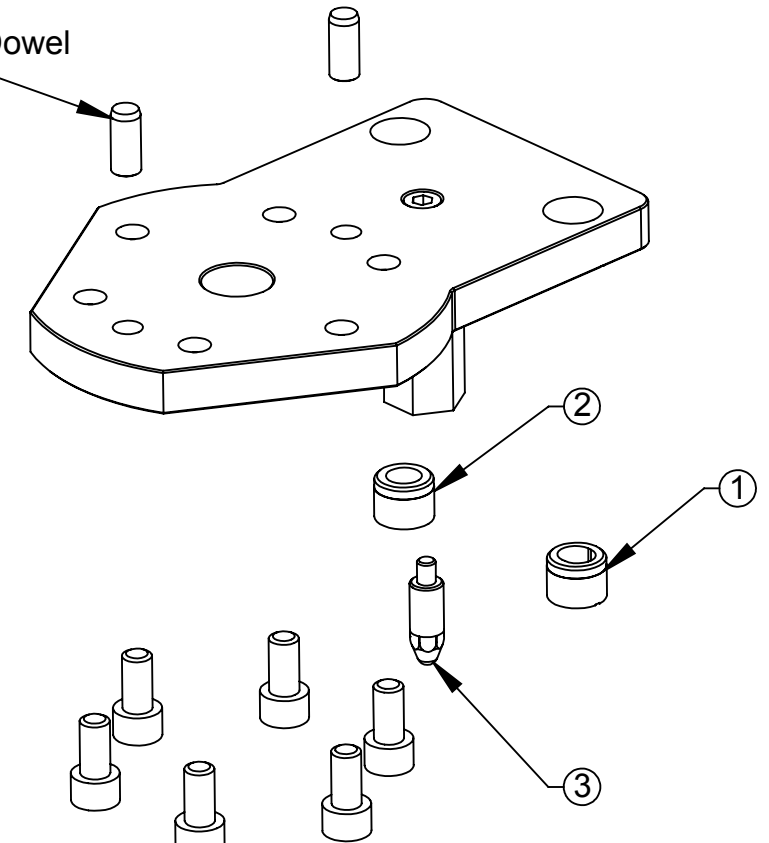


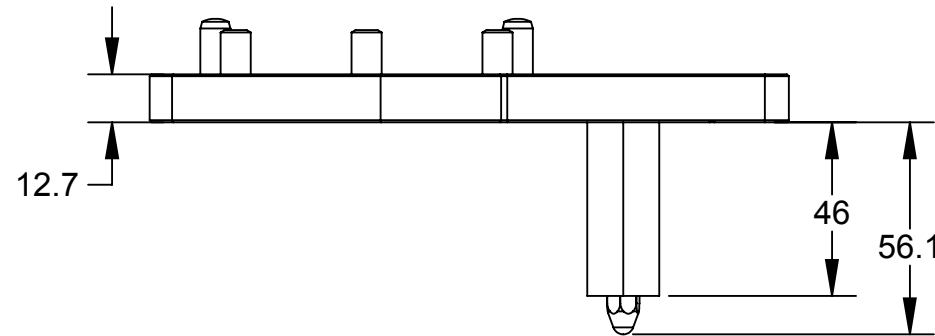
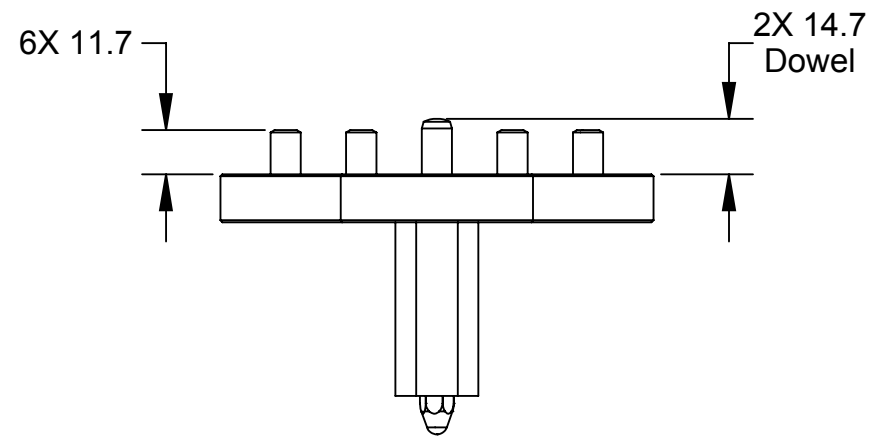
Rev.	Description	Initiator	Date
01	Initial drawing	LCS	1/7/2016



Ø8mm Dowel  
Note 2



6X M8 SHCS  
242 / 190 in-lbs  
Note 1



Servicable Items			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-9006	TSS Alignment Pin

- Notes:
- Customer to install fasteners with suggested Loctite or similar threadlocker and torque to recommended torque value.
  - Customer to install dowel pins into QC-40 Tool Body.

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-9400	TSS Tooling Interface Plate for QC-40 - Blank

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

**ATI INDUSTRIAL AUTOMATION**

1031 Goodworth Drive, Apex, NC 27539, USA  
Tel: +1.919.772.0115 Email: info@ati-ia.com  
Fax: +1.919.772.8259 www.ati-ia.com  
ISO 9001 Registered Company

PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

DRAWN BY: L. Strahler 1/7/2016		TITLE	
CHECKED BY: J. Winterroth 1/7/2016		TSS Tooling Interface Plate for QC-40 - Blank	
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-TSS-HBQ-9400	01

3rd ANGLE PROJECTION

PROJECT # 150615-2 SHEET 1 OF 1