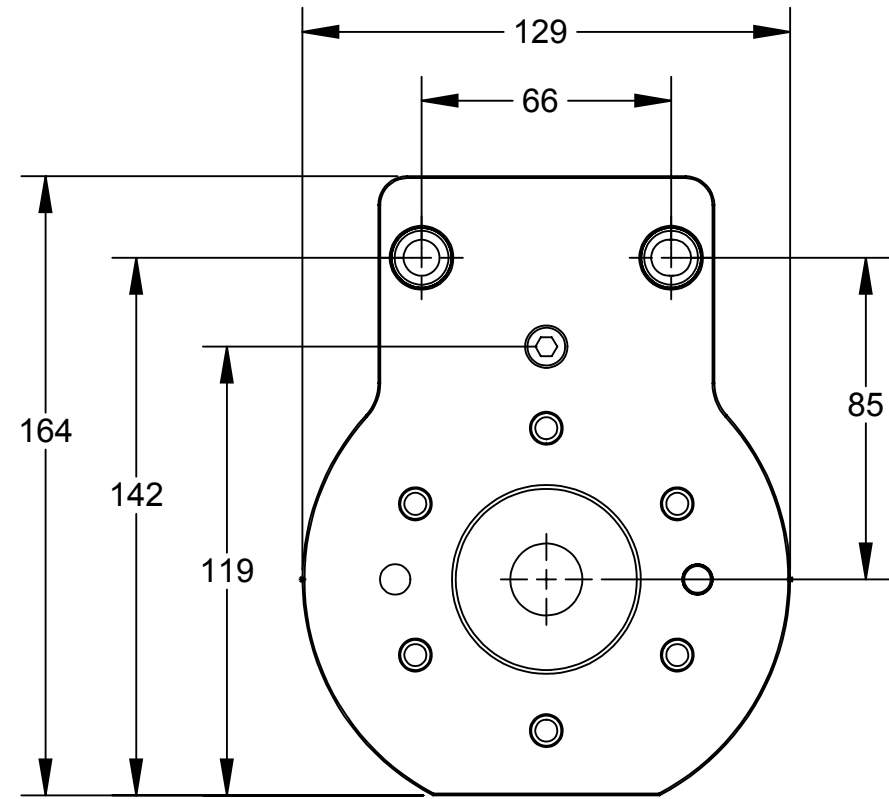
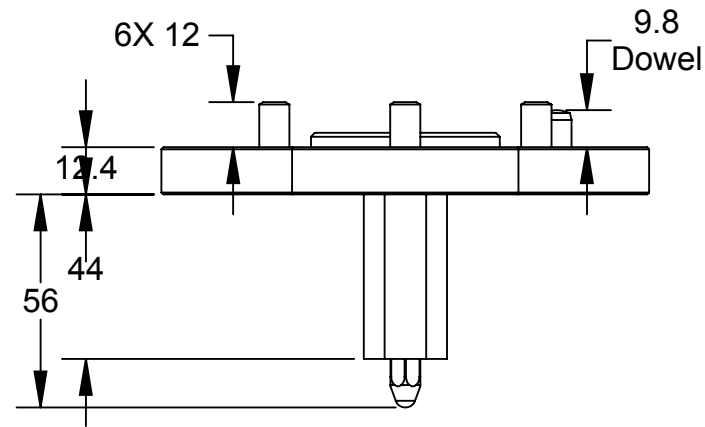
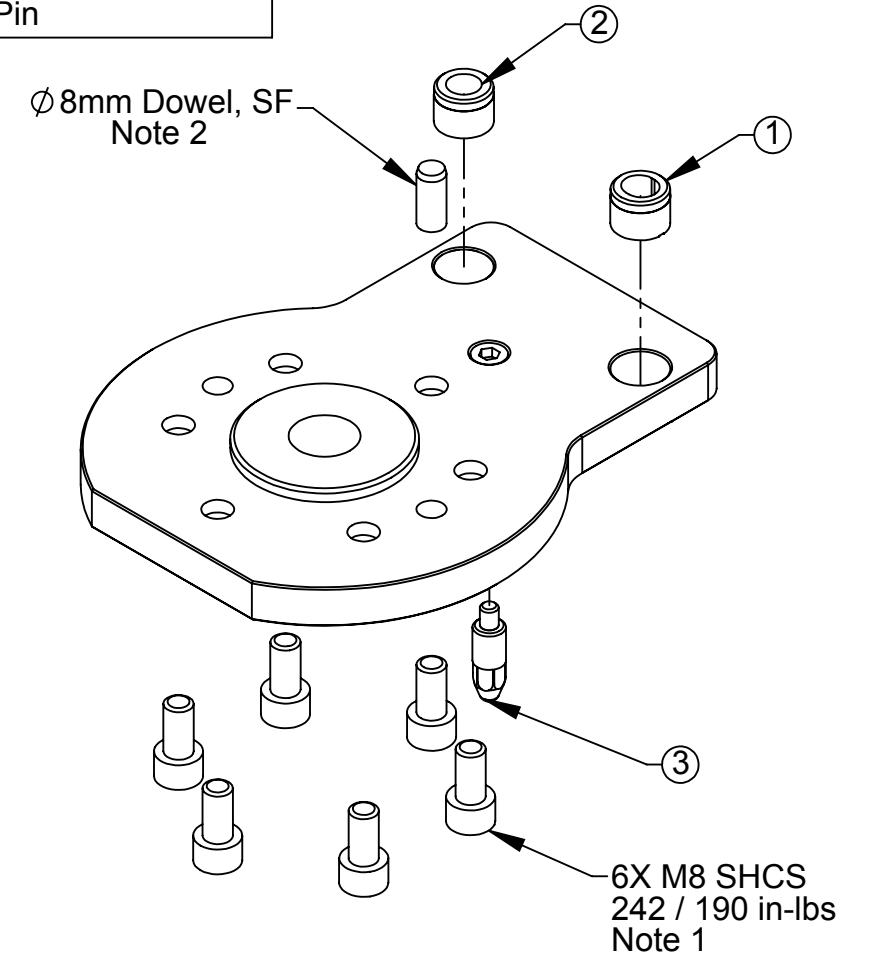


Rev.	Description	Initiator	Date
01	Release ECO 10601: No Changes	JDB	10/30/2013
02	ECO 12417: Added 'Serviceable Items' Table	DBoh	7/24/2014



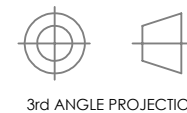
Serviceable Items			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-7135	Boss Hex Locating Pin



Notes:

- Fasteners shipped loose. Customer to use loctite or similar thread locker and torque to listed value.
- Dowel shipped loose. Customer to press dowel into ATI Tool Changer.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-7539	TSS Tooling Interface Plate for QC-41 - Blank
NOTES: UNLESS OTHERWISE SPECIFIED.		<p>1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 Email: info@ati-ia.com Fax: +1.919.772.8259 www.ati-ia.com ISO 9001 Registered Company</p>	
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.		<p>PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.</p>	
<p>DRAWN BY: D.Brewer, 10/30/13</p> <p>CHECKED BY: J. Winterroth, 11/07/13</p>		<p>TITLE TSS Tooling Interface Plate for QC-41 - Blank</p>	
<p>PROJECT # - SHEET 1 OF 1</p>		<p>SCALE 1:2</p>	<p>SIZE B</p>
		<p>DRAWING NUMBER 9630-20-TSS-HBQ-7539</p>	<p>REVISION 02</p>



3rd ANGLE PROJECTION