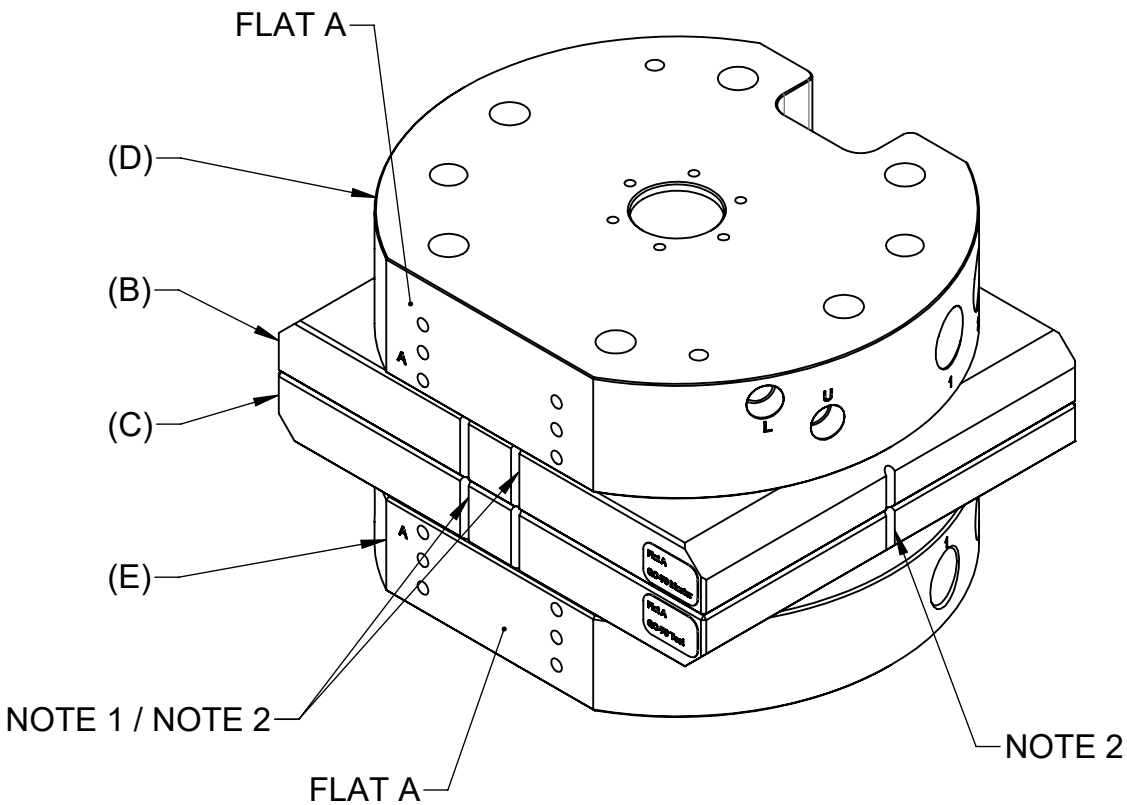
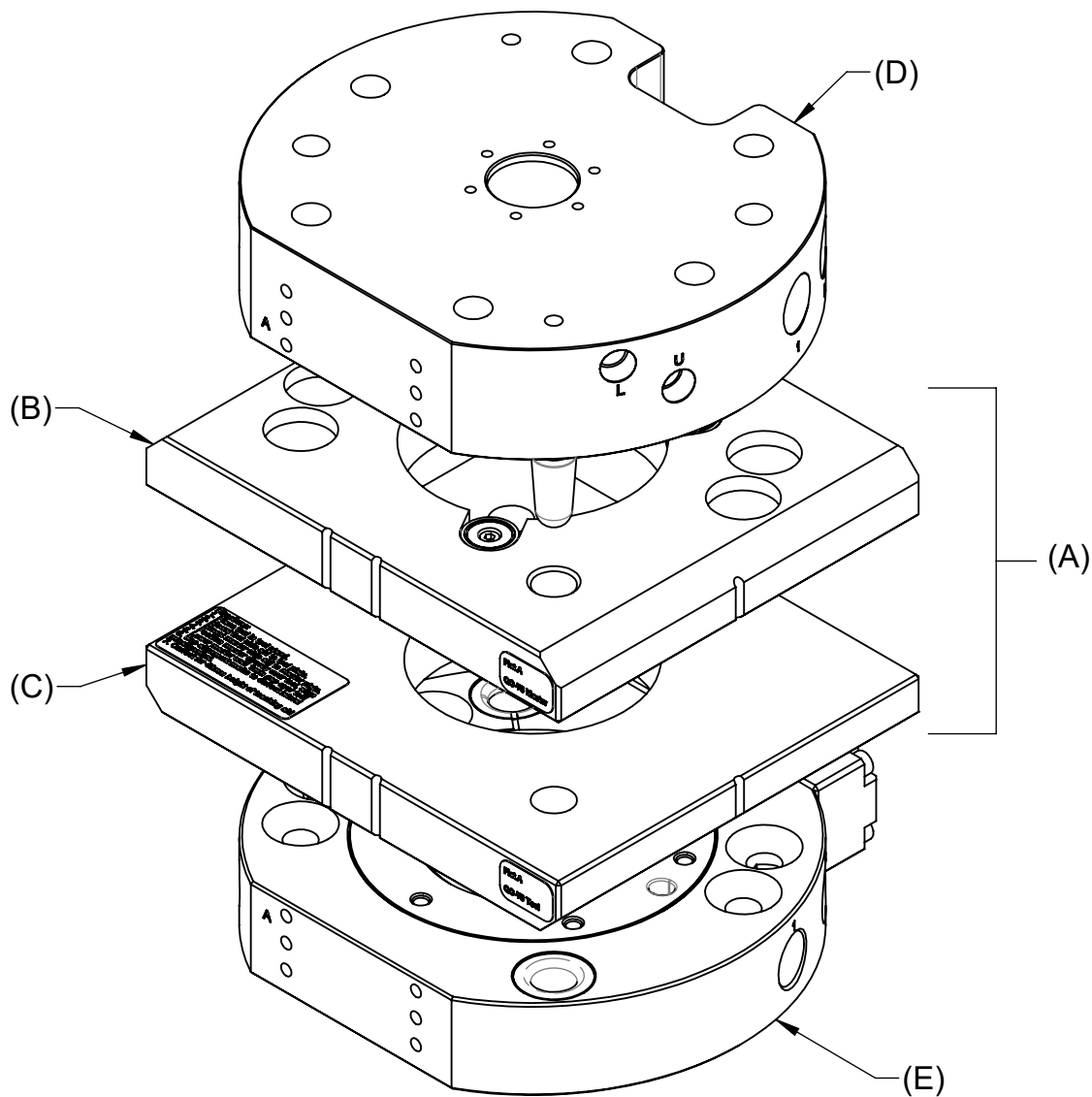


REV.	DESCRIPTION	INITIATOR	DATE
02P	DRAWING CHECKED AND CORRECTED	TJL	5/17/24
03	RELEASE	RKC	1/8/2025



**PART NUMBERS:**

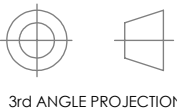
- (A) 9120-076-TEACH: QC-76 TEACHING AID
- (B) 9120-076M-TEACH: QC-76 MASTER SIDE TEACHING AID
- (C) 9120-076T-TEACH: QC-76 TOOL SIDE TEACHING AID
- (D) QC-76 MASTER, NOTE 3
- (E) QC-76 TOOL, NOTE 3

**Notes:**

1. DOUBLE NOTCHES ALIGN WITH FLAT A ON QC.
2. NOTCHES USED FOR END EFFECTOR ALIGNMENT.
3. QC SHOWN ONLY FOR REFERENCE. QC NOT INCLUDED WITH TEACHING AID.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN INCHES.



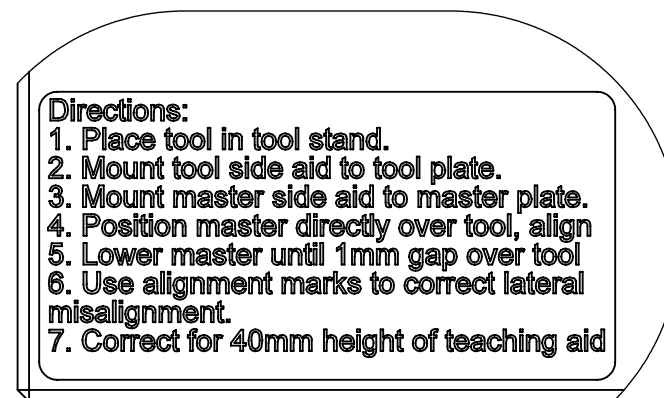
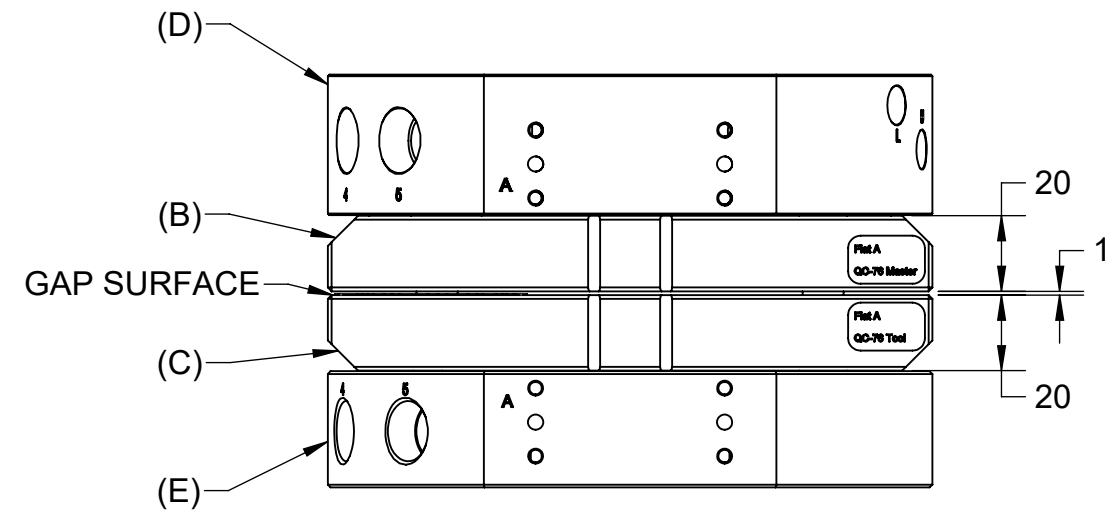
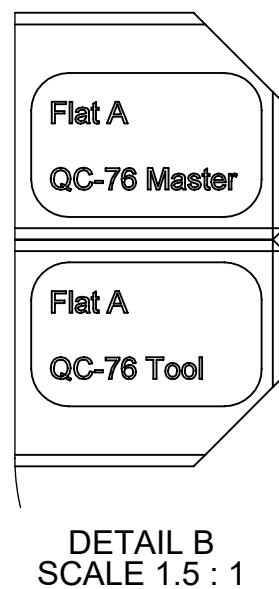
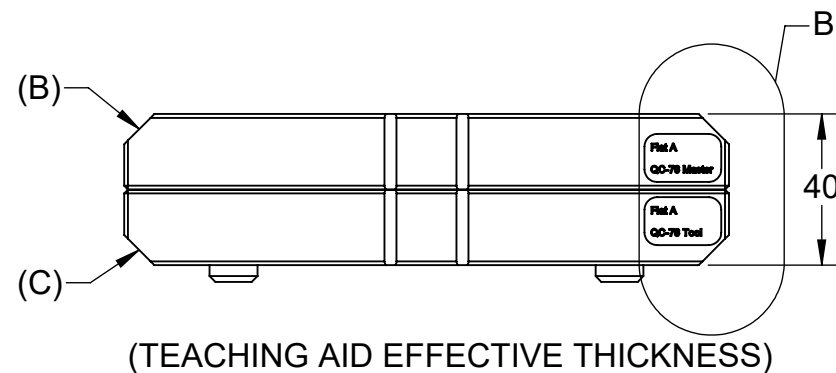
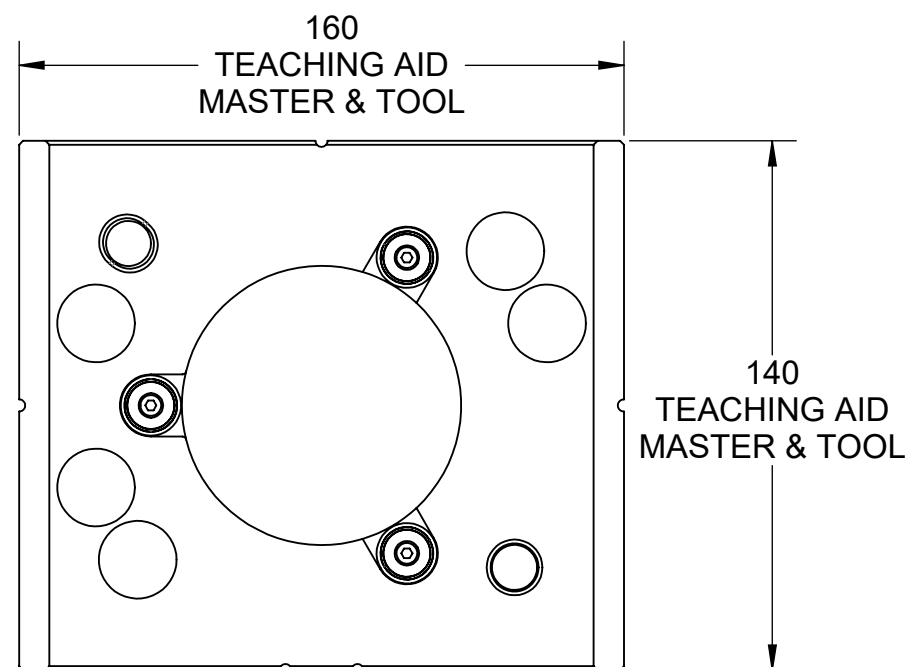
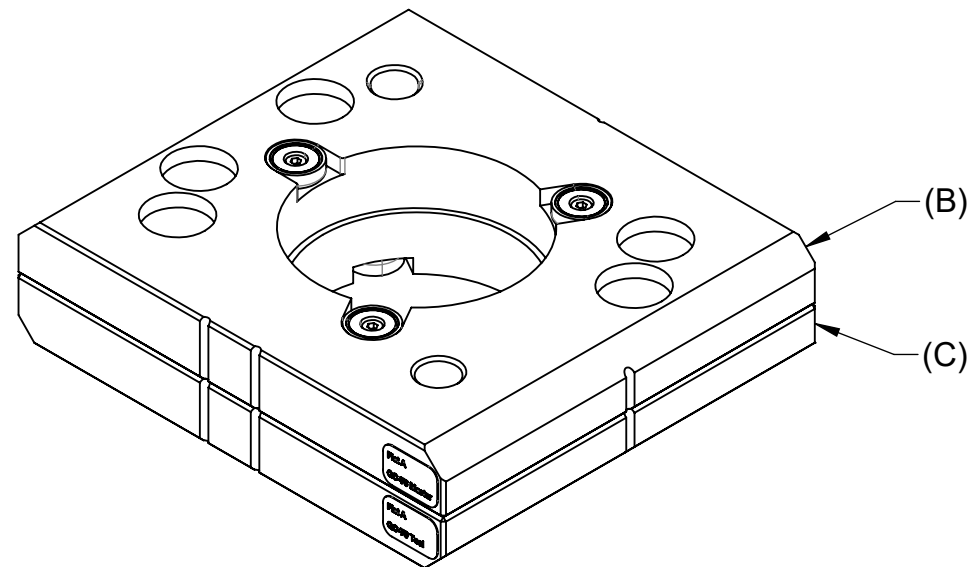
3rd ANGLE PROJECTION



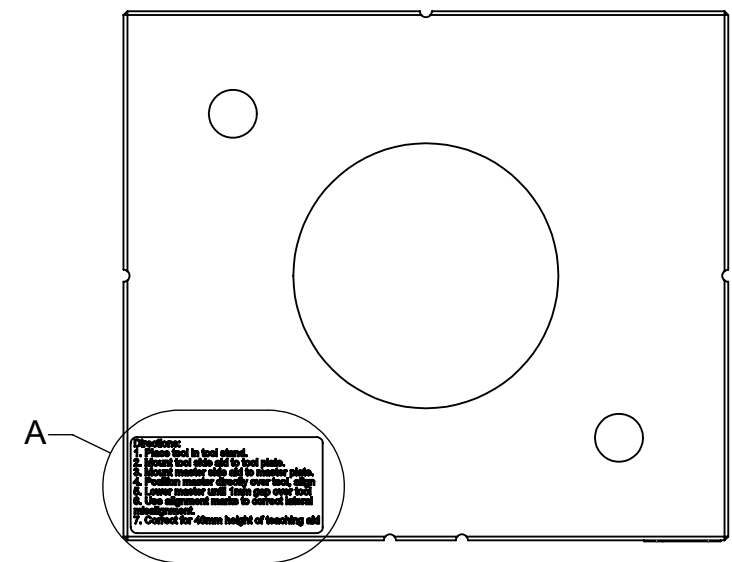
1031 Goodworth Drive, Apex, NC 27539, USA  
Tel: +1.919.772.0115 www.ati-ia.com  
Fax: +1.919.772.8259 ISO 9001 Registered Company

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DRAWN BY: T. LIEBE, 5/3/2024		TITLE QC-76 TEACHING AID DRAWING			
CHECKED BY: M. GALA, 5/16/24					
PROJECT # 240121-4		SCALE 1:2	SIZE B	DRAWING NUMBER 9630-20-TA076	REVISION 03
SHEET 1 OF 2					



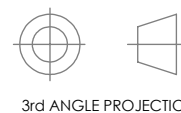
DETAIL A  
SCALE 1.5 : 1



TEACHING AID TOOL  
GAP SURFACE VIEW

NOTES: UNLESS OTHERWISE SPECIFIED.

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DRAWN BY: T. LIEBE, 5/3/2024		TITLE QC-76 TEACHING AID DRAWING				
CHECKED BY: M. GALA, 5/16/24						
PROJECT #	240121-4	SHEET 2 OF 2	SCALE 1:2	SIZE B	DRAWING NUMBER 9630-20-TA076	REVISION 03