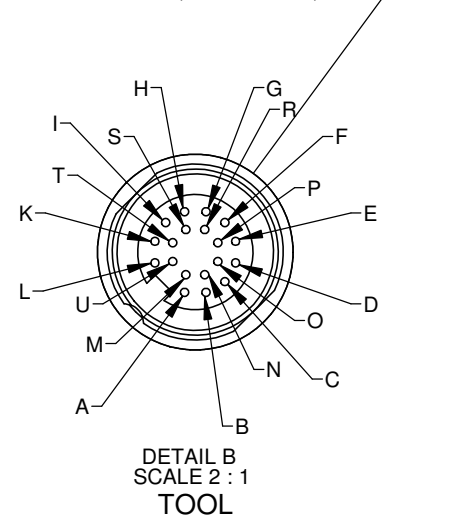
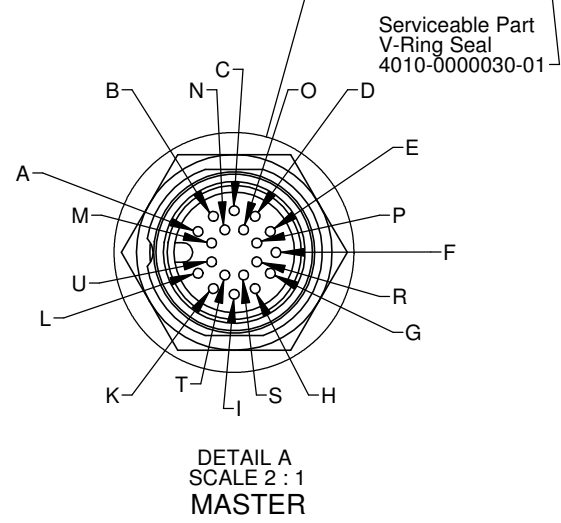
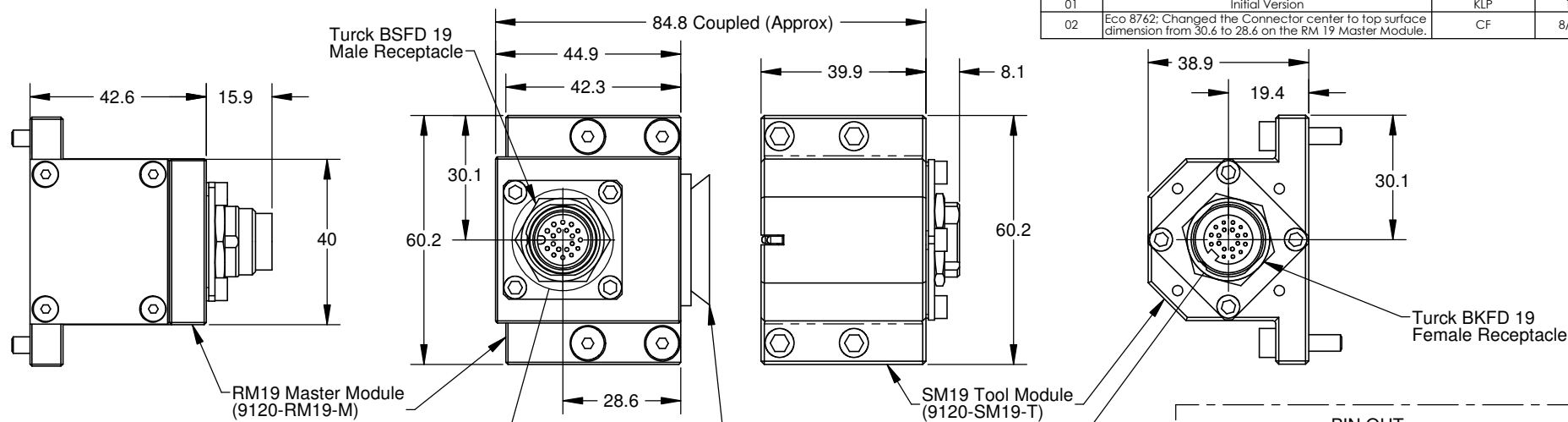


Rev.	Description	Initiator	Date
01	Initial Version	KLP	10/2/07
02	Eco 8762; Changed the Connector center to top surface dimension from 30.6 to 28.6 on the RM 19 Master Module.	CF	8/19/2011



PIN OUT	
RM19 MASTER Turck BSFD 19 Male Receptacle	SM19 TOOL Turck BKFD 19 Female Receptacle
A	----- A
B	----- B
C	----- C
D	----- D
E	----- E
F	----- F
G	----- G
H	----- H
I	----- I
K	----- K
L	----- L
M	----- M
N	----- N
O	----- O
P	----- P
R	----- R
S	----- S
T	----- T
U	----- U (SEE NOTE)
	GROUND

- NOTES:
- 1) Pin "U" on the connectors is First-to-mate, Last-to-break at the Tool Changer interface. This pin is recommended for use as ground.
 - 2) DANGER! - For electrical modules using > 60 VDC or 42 VAC, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its' components.

NOTES: UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

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DRAWN BY: K Potts, 10/2/07	TITLE
CHECKED BY: DKL, 10/2/07	RM19-M with SM19-T Module Drawing
PROJECT # ----- SHEET 1 OF 1	SCALE SIZE DRAWING NUMBER REVISION
	1:1 B 9630-20-RM19M SM19T 02

