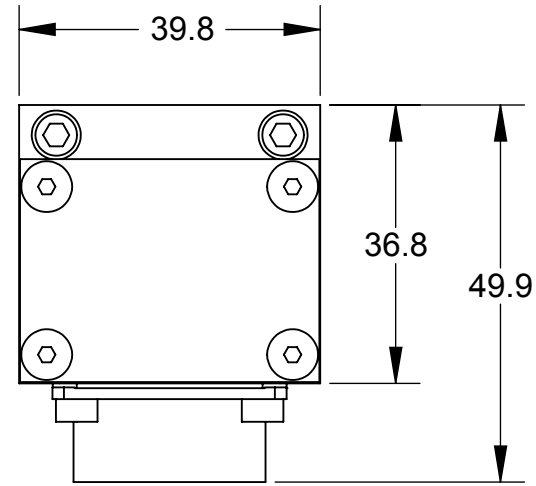
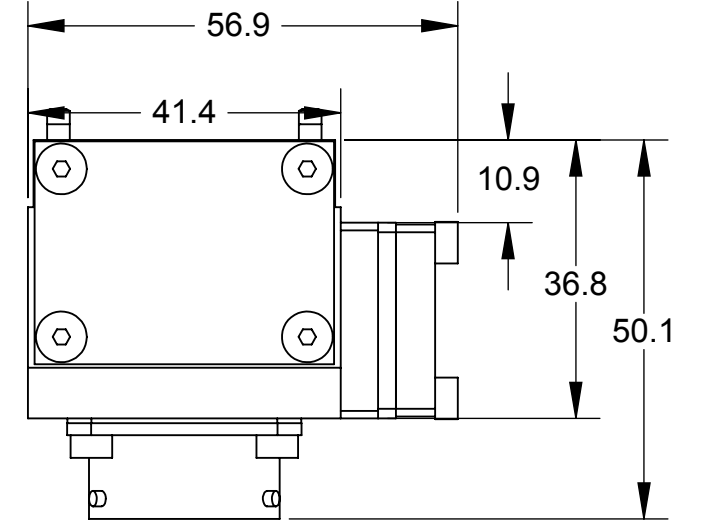
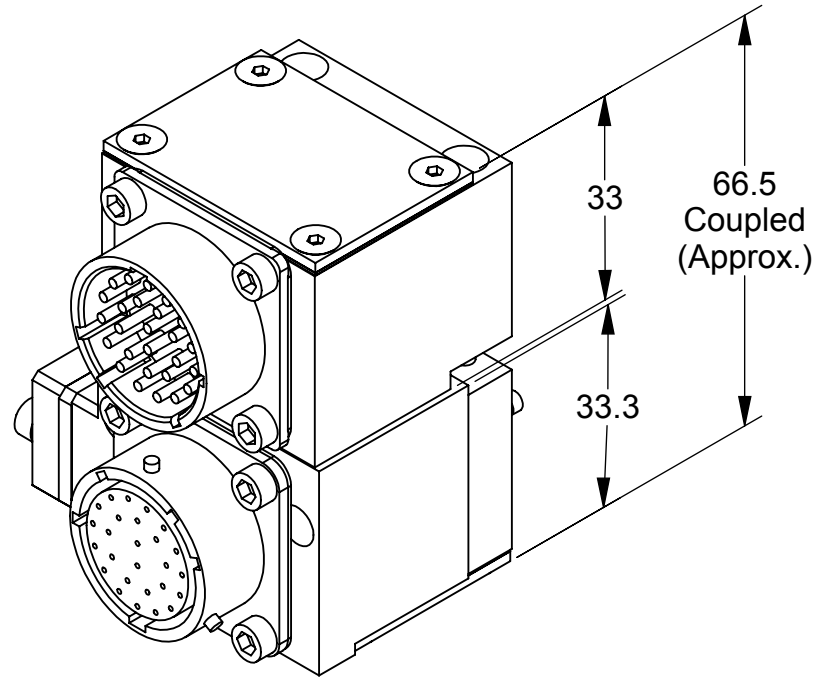
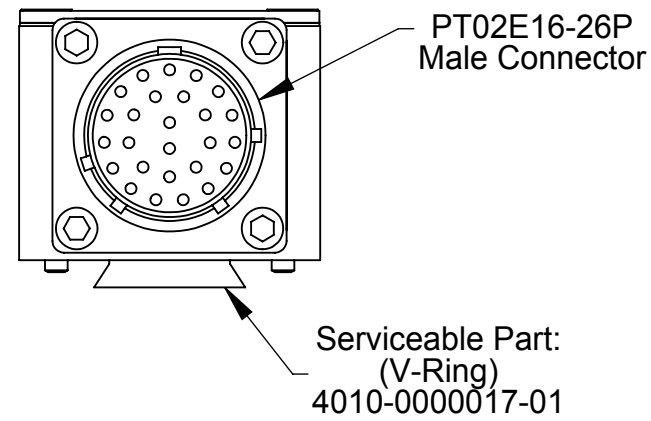


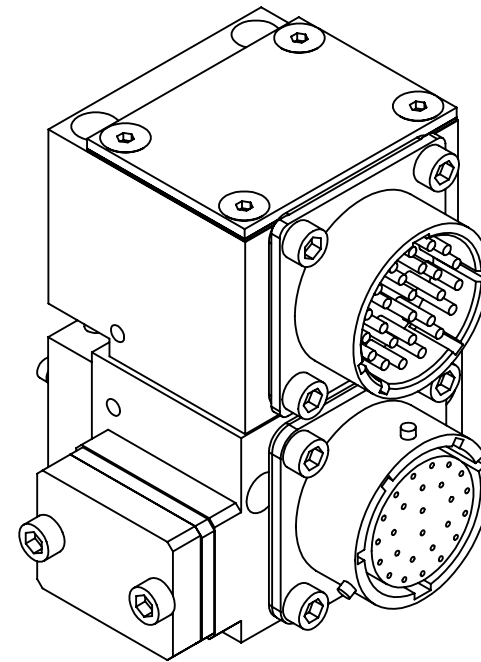
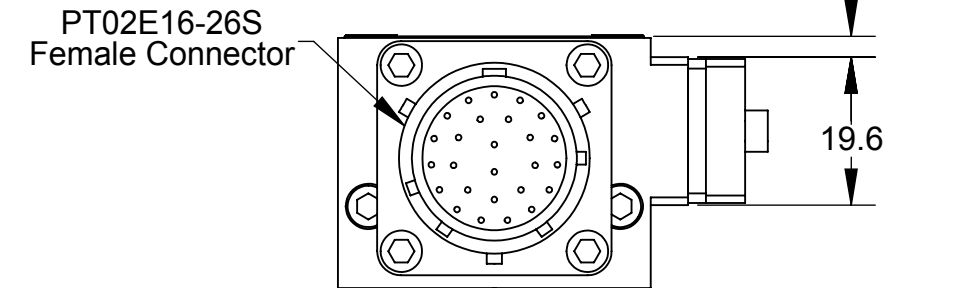
Rev.	Description	Initiator	Date
01	Initial Issue	DSS	8/31/2009
02	ECO 8931: Updated K21-T housing	DSS	9/1/2011



K26 Master Module  
(9120-K26-M)



K21 Tool Module  
(9120-K21-T)



NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



1031 Goodworth Drive, Apex, NC 27539, USA  
Tel: +1.919.772.0115 Email: info@ati-ia.com  
Fax: +1.919.772.8259 www.ati-ia.com  
ISO 9001 Registered Company

PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

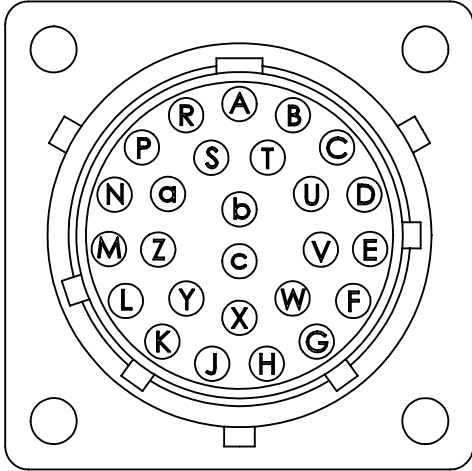
DRAWN BY: D. Swanson 8/31/09		TITLE	
CHECKED BY: D. Lawson 9/2/09		K26-M with K21-T Module Drawing	
DTM 9/2/09		SCALE	SIZE
PROJECT # 090818-1 SHEET 1 OF 2		1:1	B
		DRAWING NUMBER	REVISION
		9630-20-K26M K21T	02

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

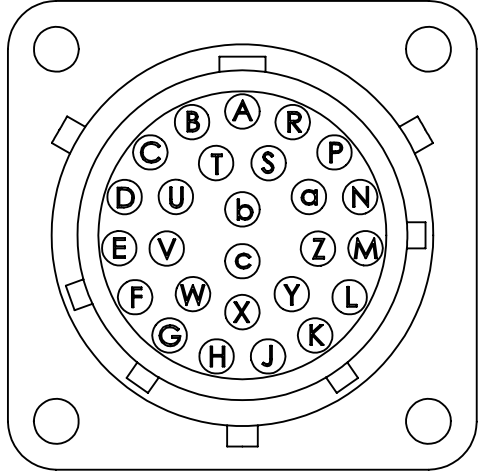
K26 to K21 Pin Out

K26 Master  
PT02E16-26P  
Male Connector

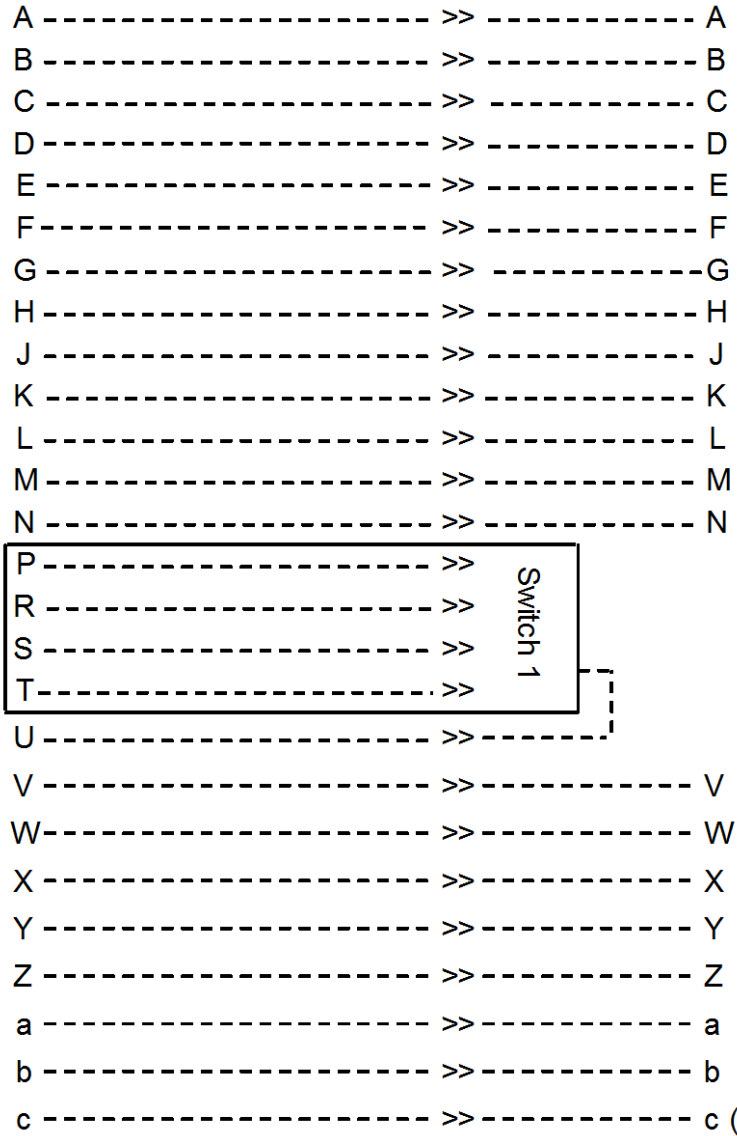
K21 Tool  
PT02E16-26S  
Female Connector



Face View  
PT02E16-26P  
Scale 2:1

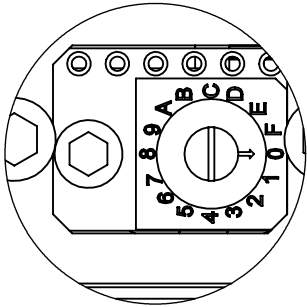


Face View  
PT02E16-26S  
Scale 2:1

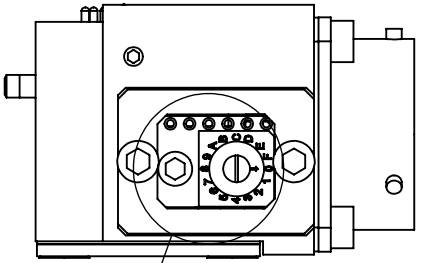


Binary Output of Tool ID

Switch Selection	Pin	Pin	Pin	Pin
	P	S	R	T
0	0	0	0	0
1	0	0	0	1
2	0	0	1	0
3	0	0	1	1
4	0	1	0	0
5	0	1	0	1
6	0	1	1	0
7	0	1	1	1
8	1	0	0	0
9	1	0	0	1
A	1	0	1	0
B	1	0	1	1
C	1	1	0	0
D	1	1	0	1
E	1	1	1	0
F	1	1	1	1



DETAIL A  
SCALE 2 : 1

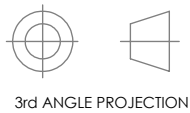


A  
Switch View  
(After cover is removed)

Notes:  
1) Pin "c" on the amphenol connectors is First-to-mate Last-to-break at the Tool Changer interface. This pin is recommended for use as ground

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



1031 Goodworth Drive, Apex, NC 27539, USA  
 Tel: +1.919.772.0115 Email: info@ati-ia.com  
 Fax: +1.919.772.8259 www.ati-ia.com  
 ISO 9001 Registered Company

PROPERTY OF ATI INDUSTRIAL AUTOMATION, INC. NOT TO BE REPRODUCED IN ANY MANNER EXCEPT ON ORDER OR WITH PRIOR WRITTEN AUTHORIZATION OF ATI.

DRAWN BY: D. Swanson 8/31/09

CHECKED BY: D. Lawson 9/2/09

DTM 9/2/09

PROJECT # 090818-1 SHEET 2 OF 2

TITLE  
K26-M with K21-T Module Drawing

SCALE 1:1  
 SIZE B  
 DRAWING NUMBER 9630-20-K26M K21T

REVISION  
02