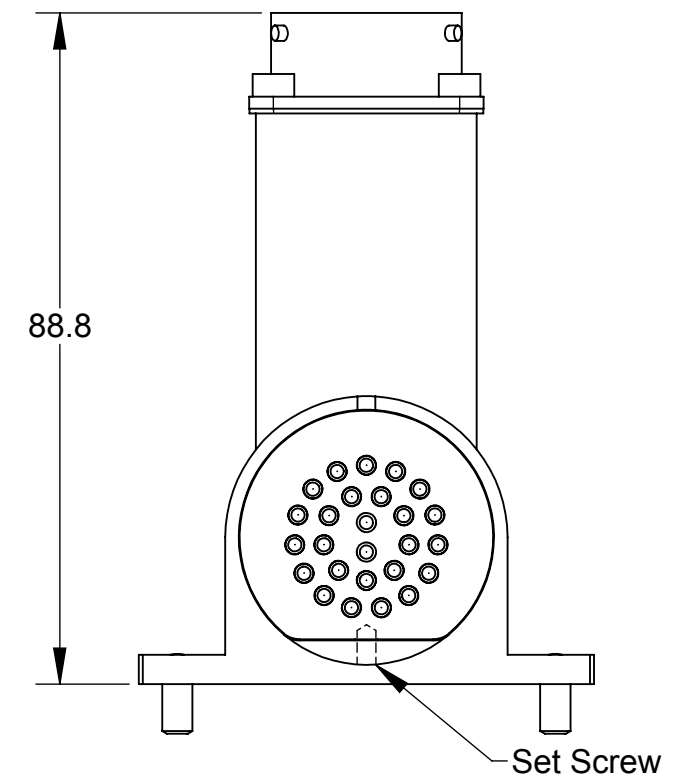
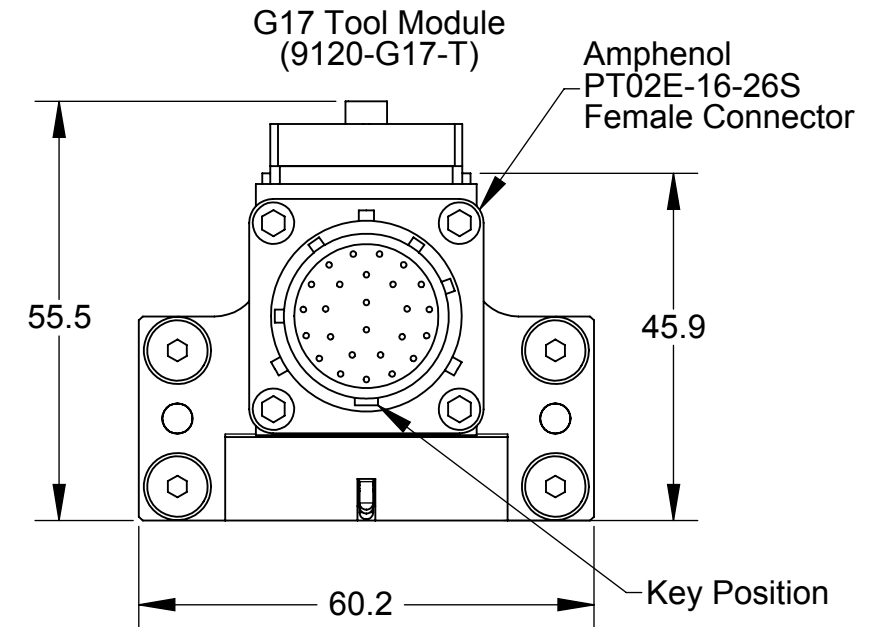
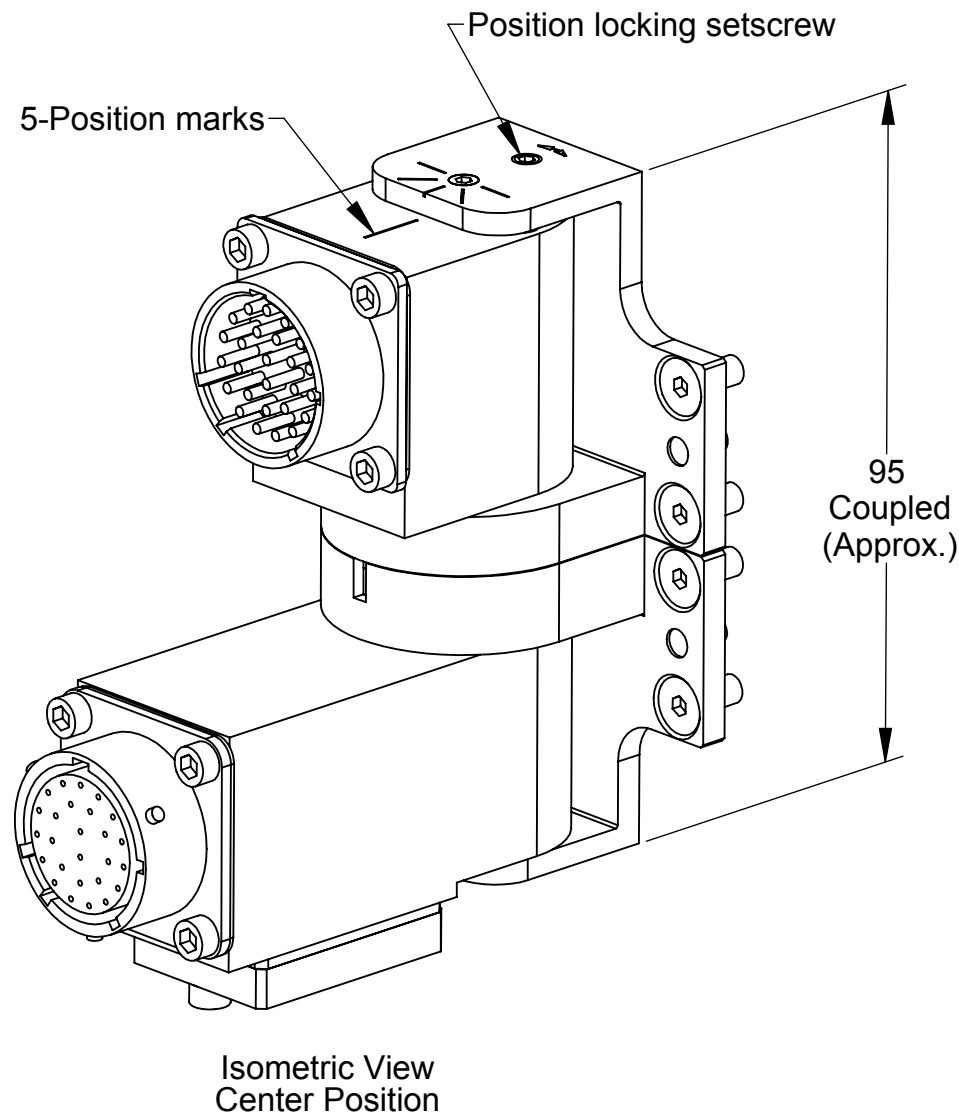
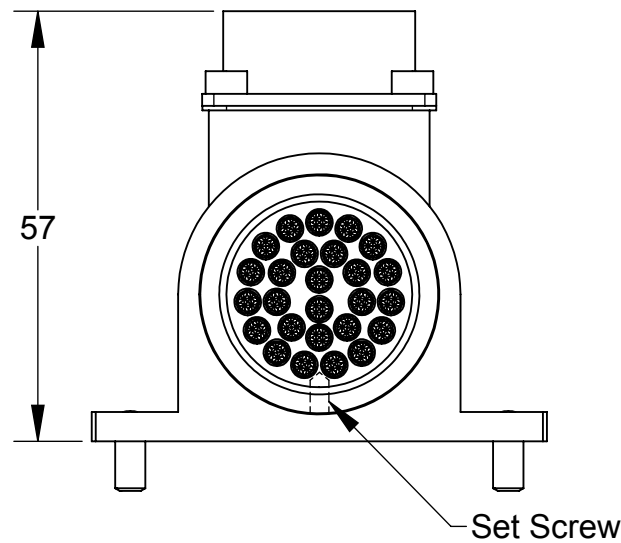
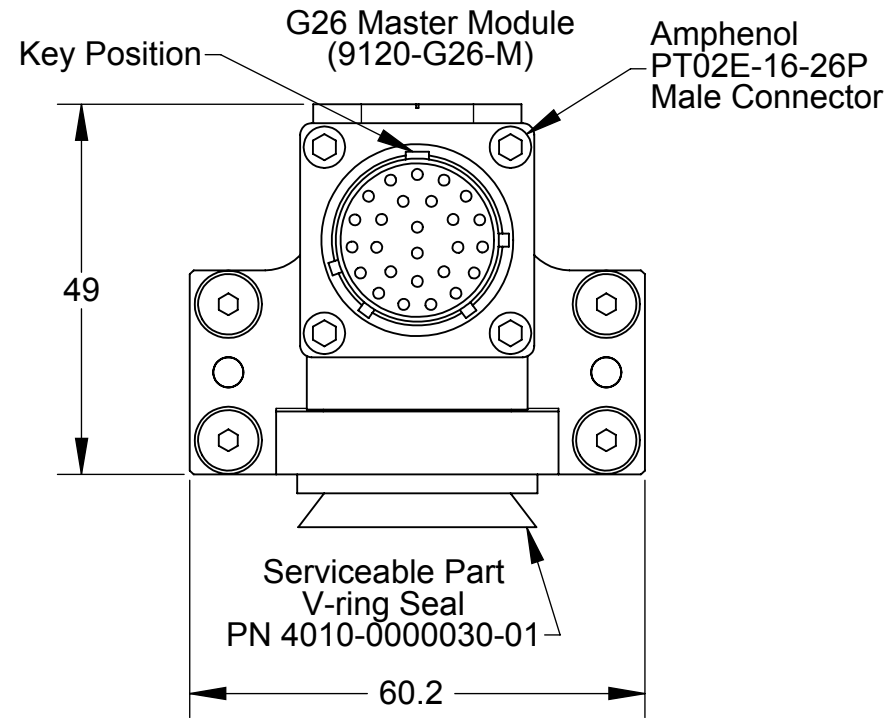


"DANGER! - For electrical modules using > 60VDC or 42 VAC, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components."

Rev.	Description	Initiator	Date
03	Eco 10684; Changed to standard connector on Master Side.	CF	2/15/2013
04	Eco 10946; Changed to standard connector on Tool Side.	CF	4/25/2013



Notes:

- The master module and tool module have 5-position options which can be adjusted as required.
- Warning:** The modules must be adjusted and secured into position prior to operation, otherwise internal damage to conductors may occur.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



1031 Goodworth Drive, Apex, NC 27539, USA
 Tel: +1.919.772.0115 Email: info@ati-ia.com
 Fax: +1.919.772.8259 www.ati-ia.com
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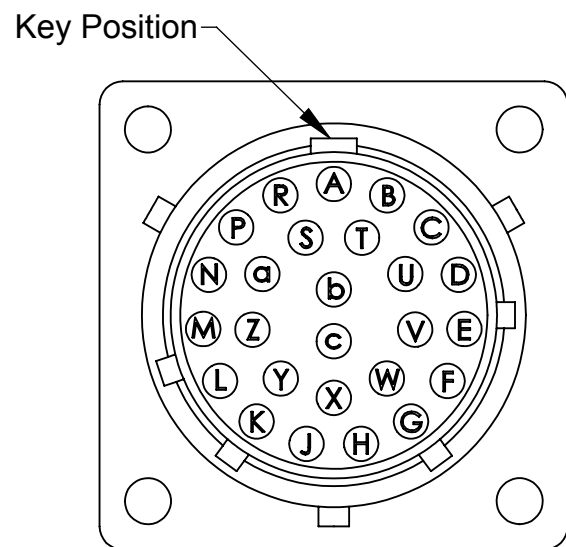
DRAWN BY: D. Wagner, 3/11/09		TITLE	
CHECKED BY: DSS, 3/27/09		9630-20-G26M-G17T Module Drawing	
PROJECT # 080730-2	SHEET 1 OF 2	SCALE 1:1	SIZE B
DRAWING NUMBER 9630-20-G26M-G17T		REVISION 04	

Wiring Table

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

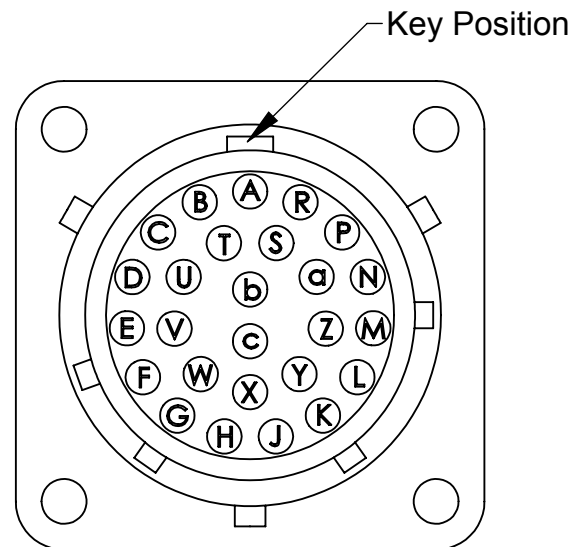
G26 Master
PT02E-16-26P
Male Connector

G17 Tool
PT02E-16-26S
Female Connector

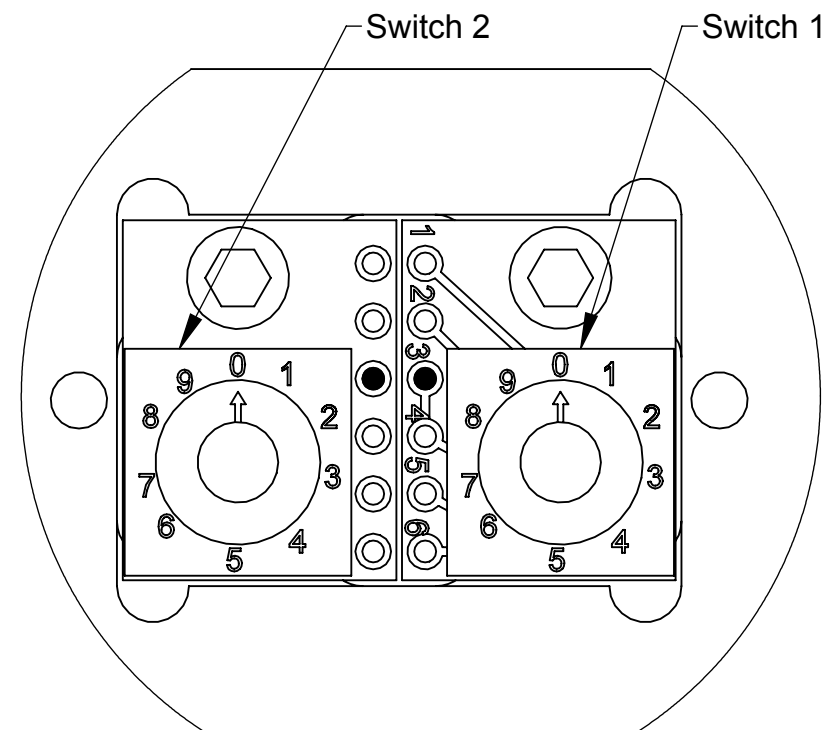


Face View
PT02E-16-26P
Scale 2:1

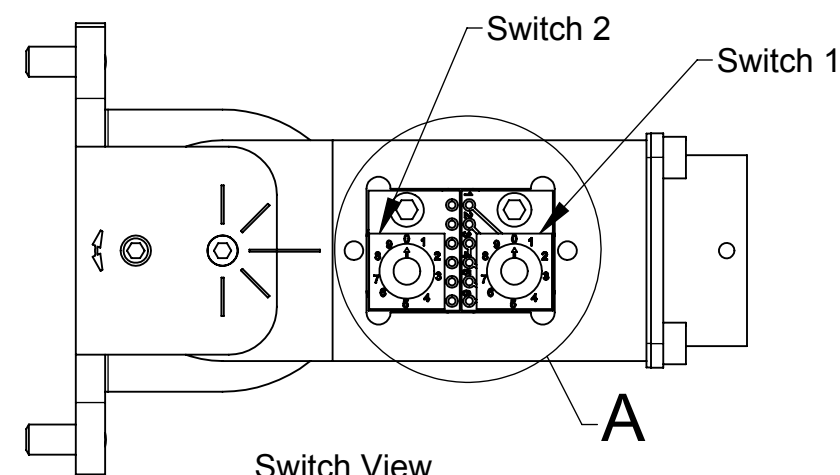
A	----->>-----	A
B	----->>-----	B
C	----->>-----	C
D	----->>-----	D
E	----->>-----	E
F	----->>-----	F
G	----->>-----	G
H	----->>-----	H
J	----->>-----	J
K	----->>-----	K
L	----->>-----	Switch 1
M	----->>-----	
N	----->>-----	
P	----->>-----	
R	----->>-----	Switch 2
S	----->>-----	
T	----->>-----	
U	----->>-----	
V	----->>-----	
W	----->>-----	W
X	----->>-----	X
Y	----->>-----	Y
Z	----->>-----	Z
a	----->>-----	a
b	----->>-----	b
c	----->>-----	c (See Note 2)



Face View
PT02E-16-26S
Scale 2:1



DETAIL A
SCALE 3:1



Switch View
(After Removal of
Gasket, Cover and Screws)

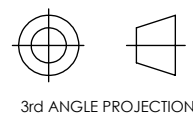
Binary Output of Tool ID

Switch Selection	Pin	Pin	Pin	Pin	Switch 1
	L	M	N	P	
	R	S	T	U	Switch 2
0	0	0	0	0	
1	0	0	0	1	
2	0	0	1	0	
3	0	0	1	1	
4	0	1	0	0	
5	0	1	0	1	
6	0	1	1	0	
7	0	1	1	1	
8	1	0	0	0	
9	1	0	0	1	

- Notes:
 1. Views of connectors are 2:1 scale.
 2. Pin "c" on the connector is First-to-Mate Last-to-Break at Tool Changer interface. This pin is recommended for use as ground.

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DRAWN BY: D. Wagner, 3/11/09		TITLE	
CHECKED BY: DSS, 3/27/09		9630-20-G26M-G17T Module Drawing	
PROJECT #	080730-2 SHEET 2 OF 2	SCALE	1:1
SIZE	B	DRAWING NUMBER	9630-20-G26M-G17T
REVISION	04		