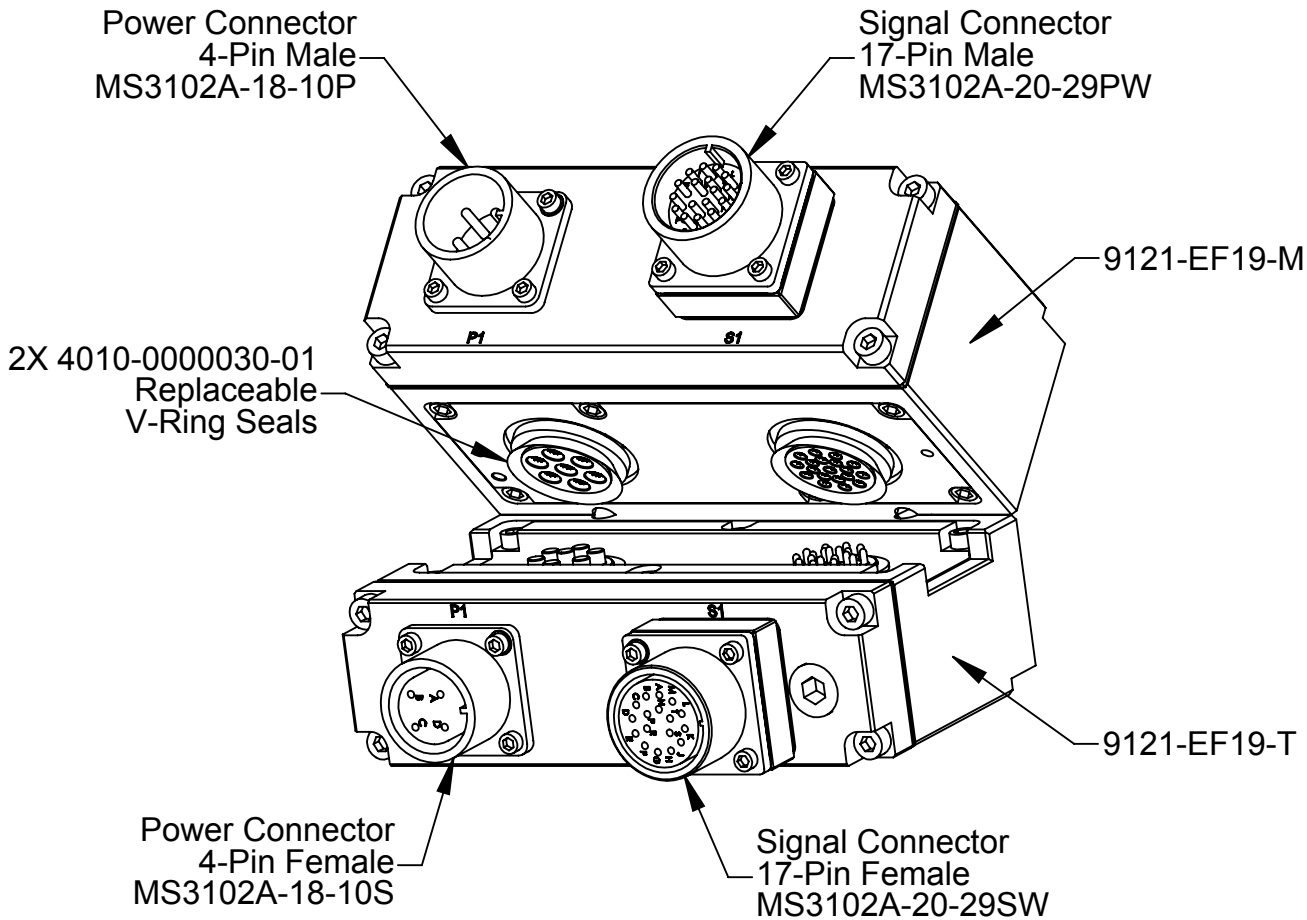
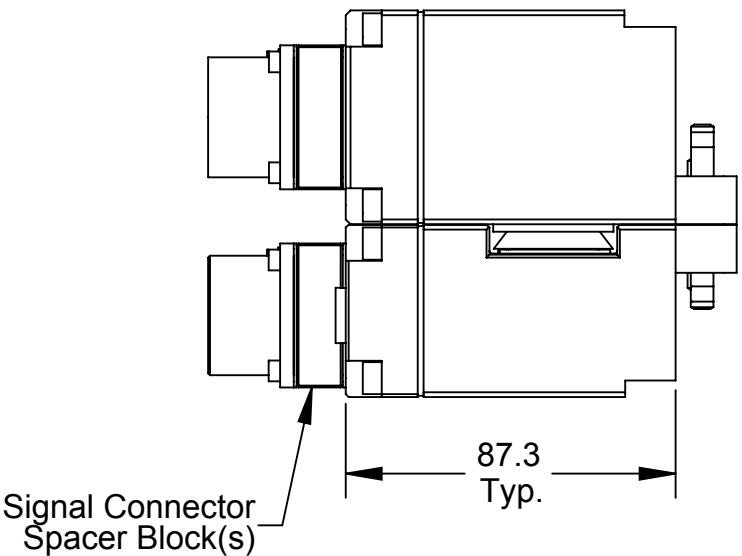
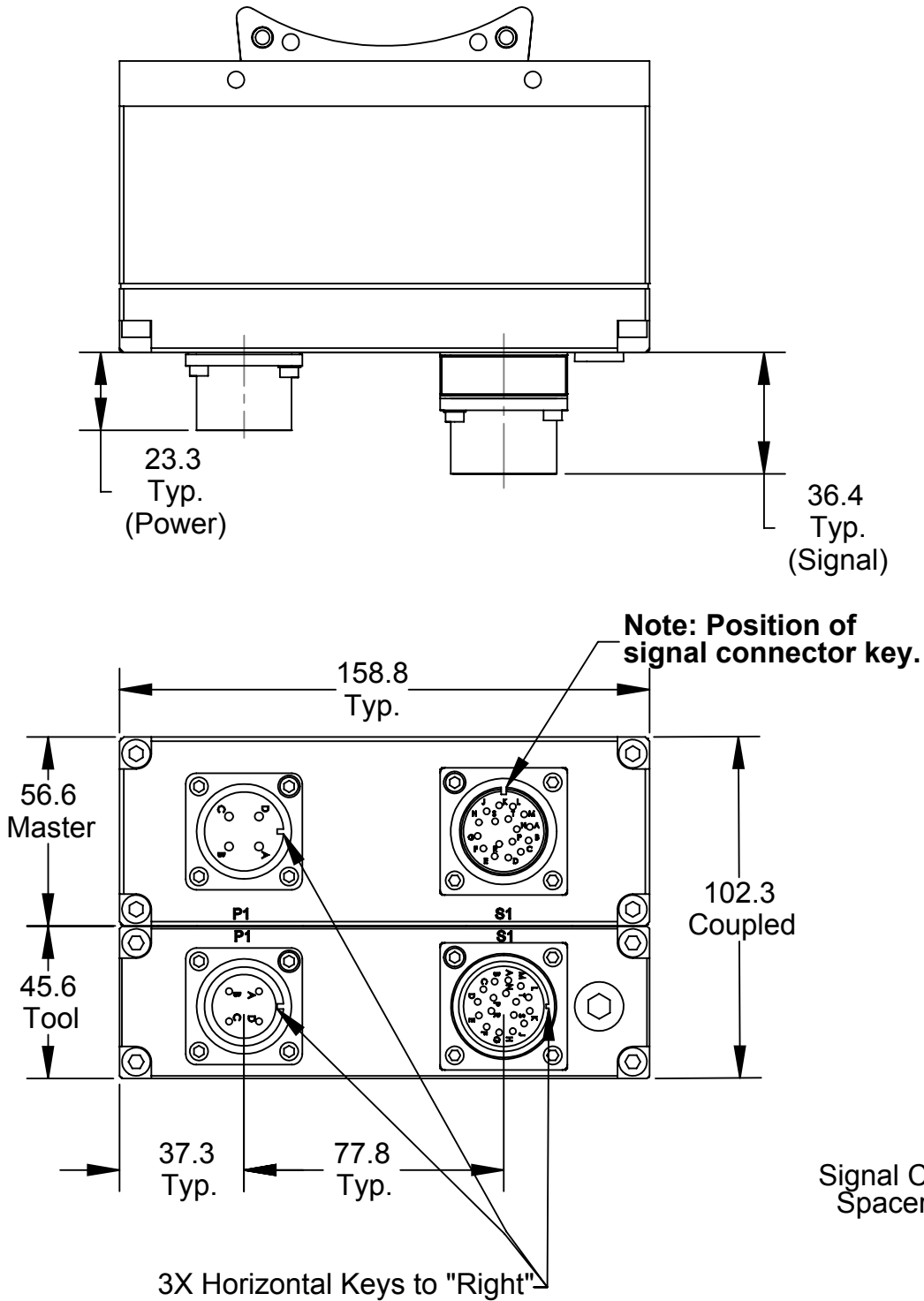


"DANGER!" - Electrical Shock Hazard

This module has a Voltage of 50V or greater, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components.

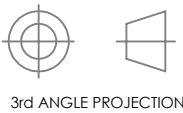
Rev.	Description	Initiator	Date
08	Eco 12909; Added Pin Block Pin Positions to Electrical Schematic. Added Sheets 2, 3, & 4. Added Electrical Hazard Note. Updated drawing to Current Standards.	CF	10/2/2015




Operation:
1. Do not couple or uncouple the servo modules unless electrical power has been disconnected and discharged both upstream and downstream from the modules.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



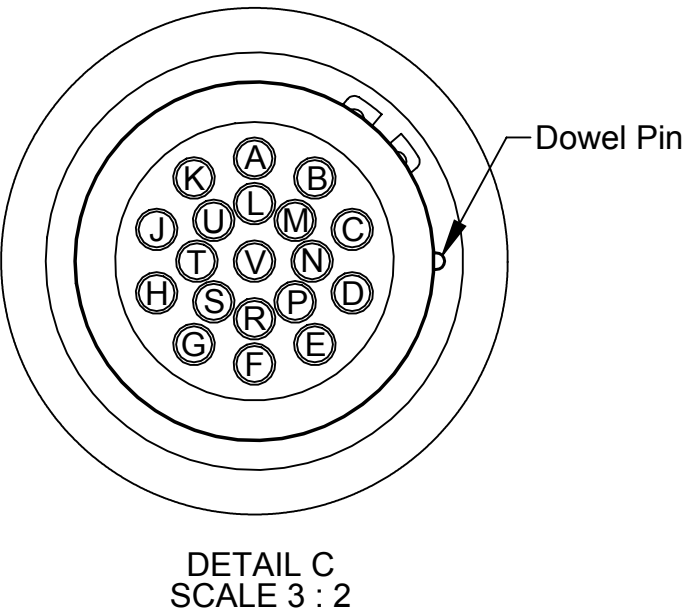
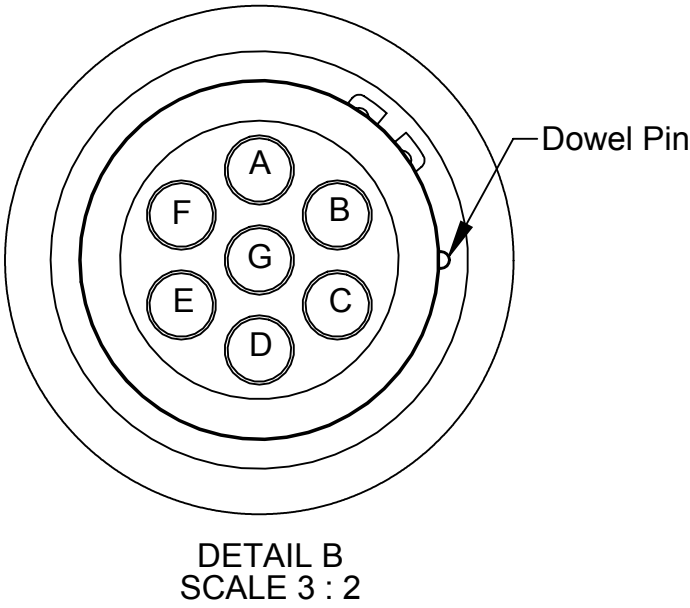
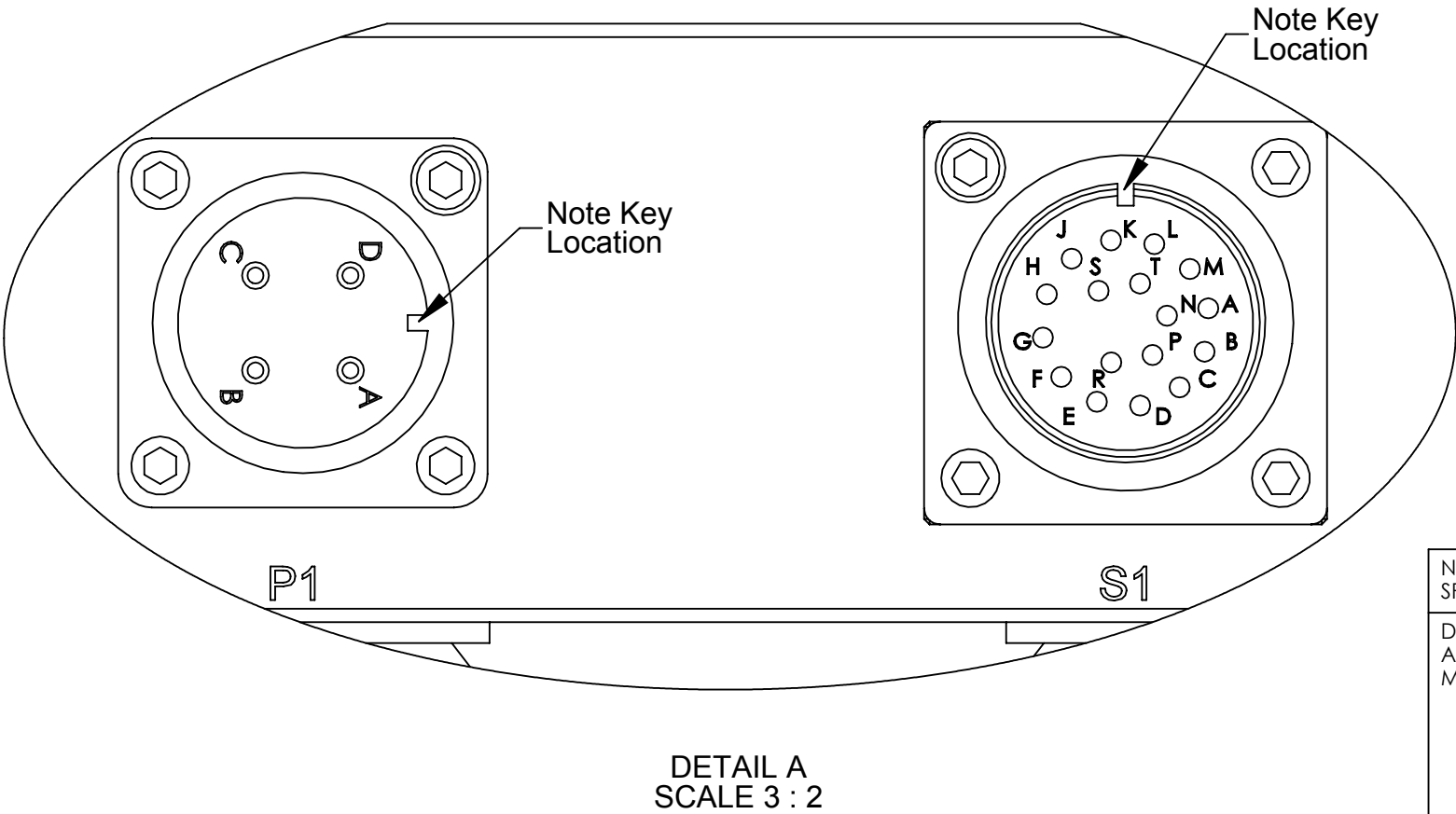
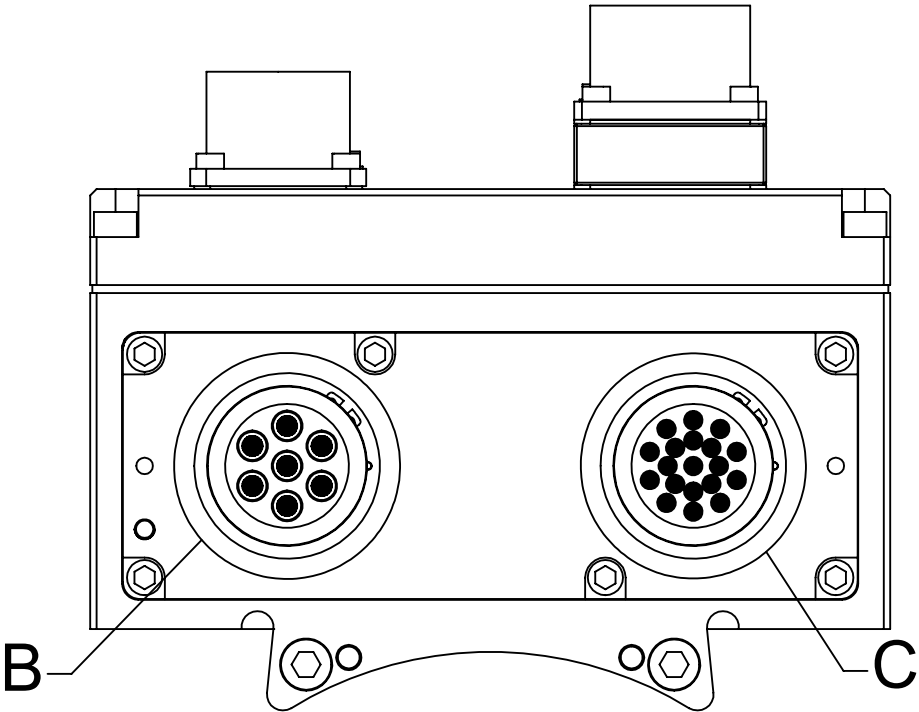
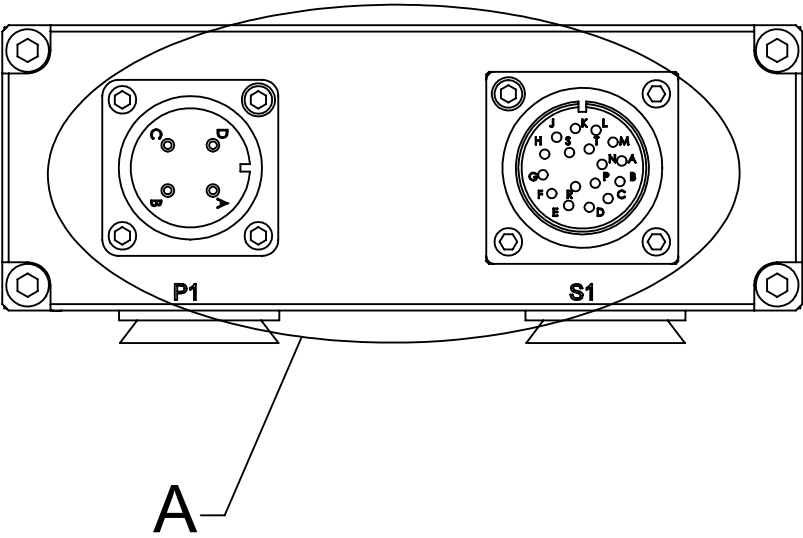
1031 Goodworth Drive, Apex, NC 27539, USA
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Fax: +1.919.772.8259 www.ati-ia.com
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DRAWN BY: A Pongor, 06/03/11		TITLE	
CHECKED BY: P Luczka, 06/03/11 W Berrocal, 06/03/11		EF19 Servo Assembly & Wiring	
PROJECT # 110603-1	SHEET 1 OF 4	SCALE 1:2	SIZE B
		DRAWING NUMBER 9630-20-EF19	REVISION 08

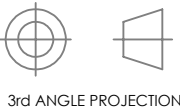
EF19 MASTER MODULE

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



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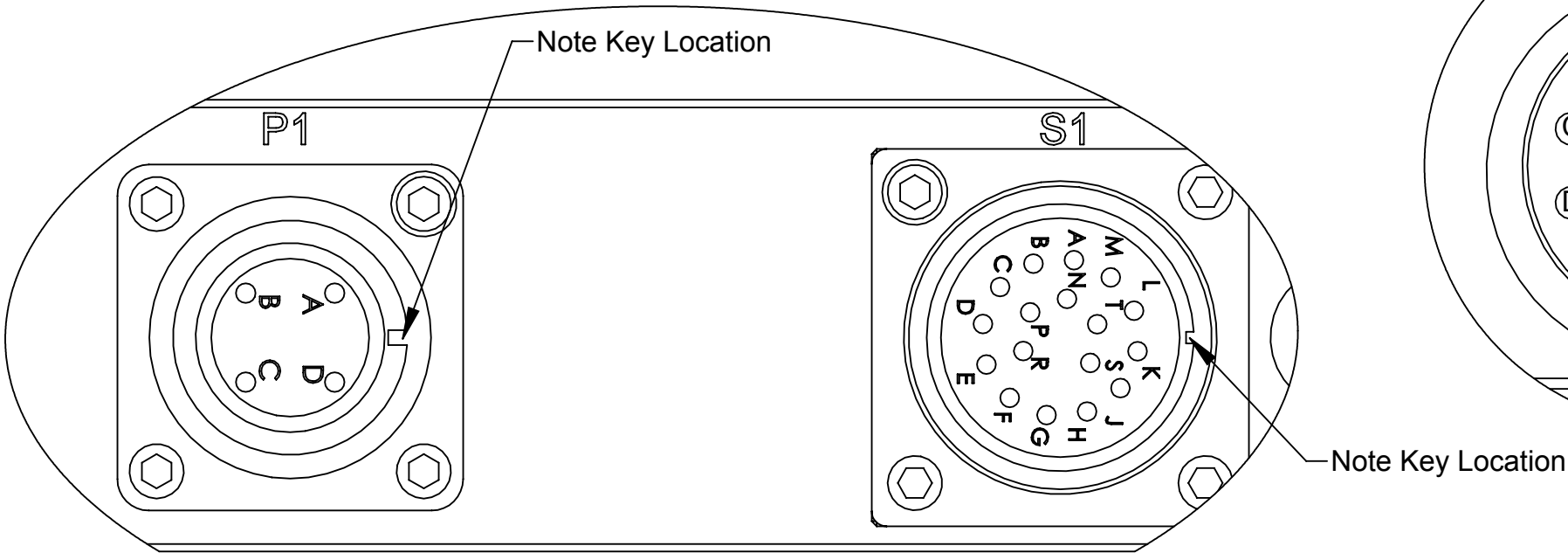
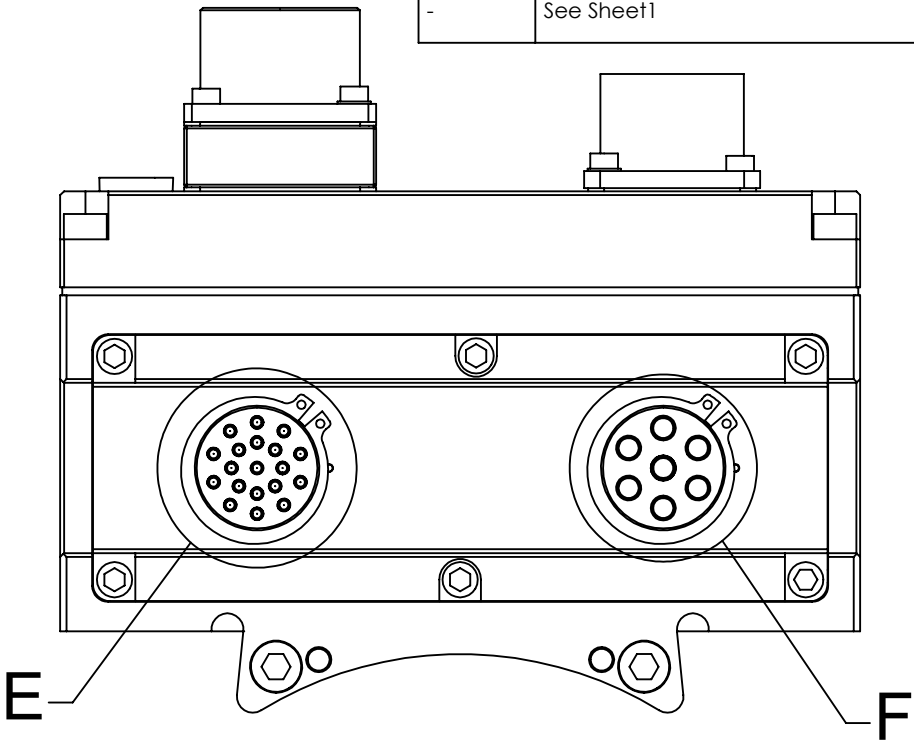
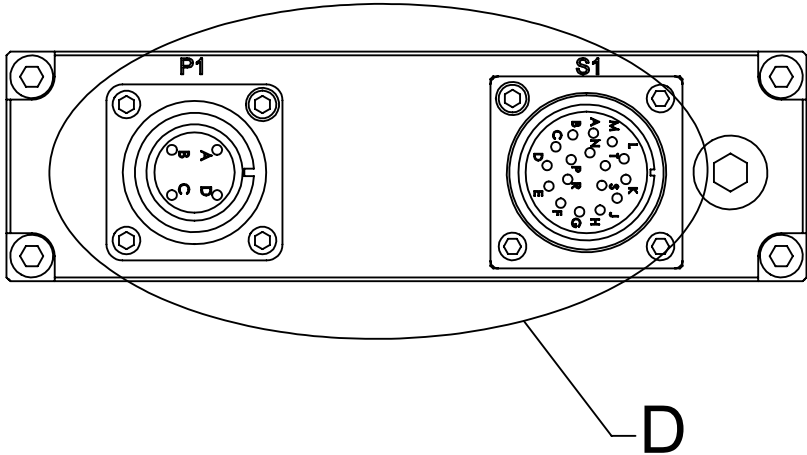
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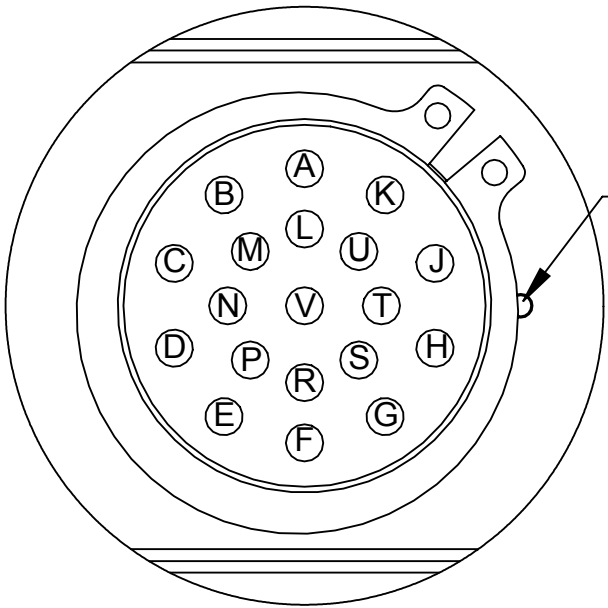
DRAWN BY: A Pongor, 06/03/11		TITLE EF19 Servo Assembly & Wiring			
CHECKED BY: P Luczka, 06/03/11 W Berrocal, 06/03/11					
PROJECT # 110603-1 SHEET 2 OF 4		SCALE 2:3	SIZE B	DRAWING NUMBER 9630-20-EF19	REVISION 08

EF19 TOOL MODULE

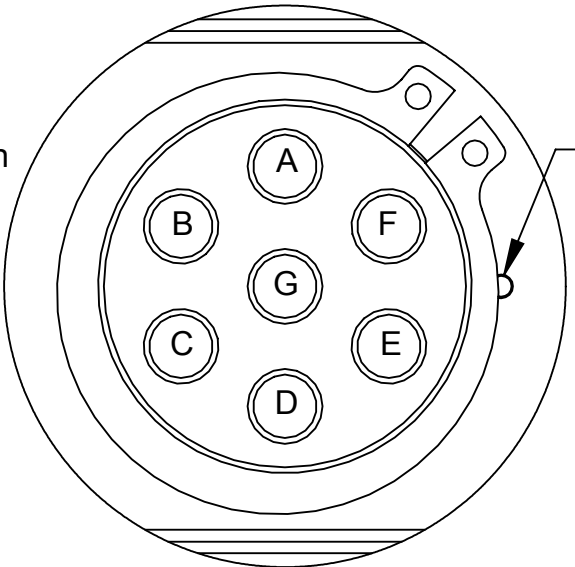
Rev.	Description	Initiator	Date
-	See Sheet1	-	-



DETAIL D
SCALE 3 : 2



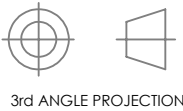
DETAIL E
SCALE 2 : 1



DETAIL F
SCALE 2 : 1

NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION

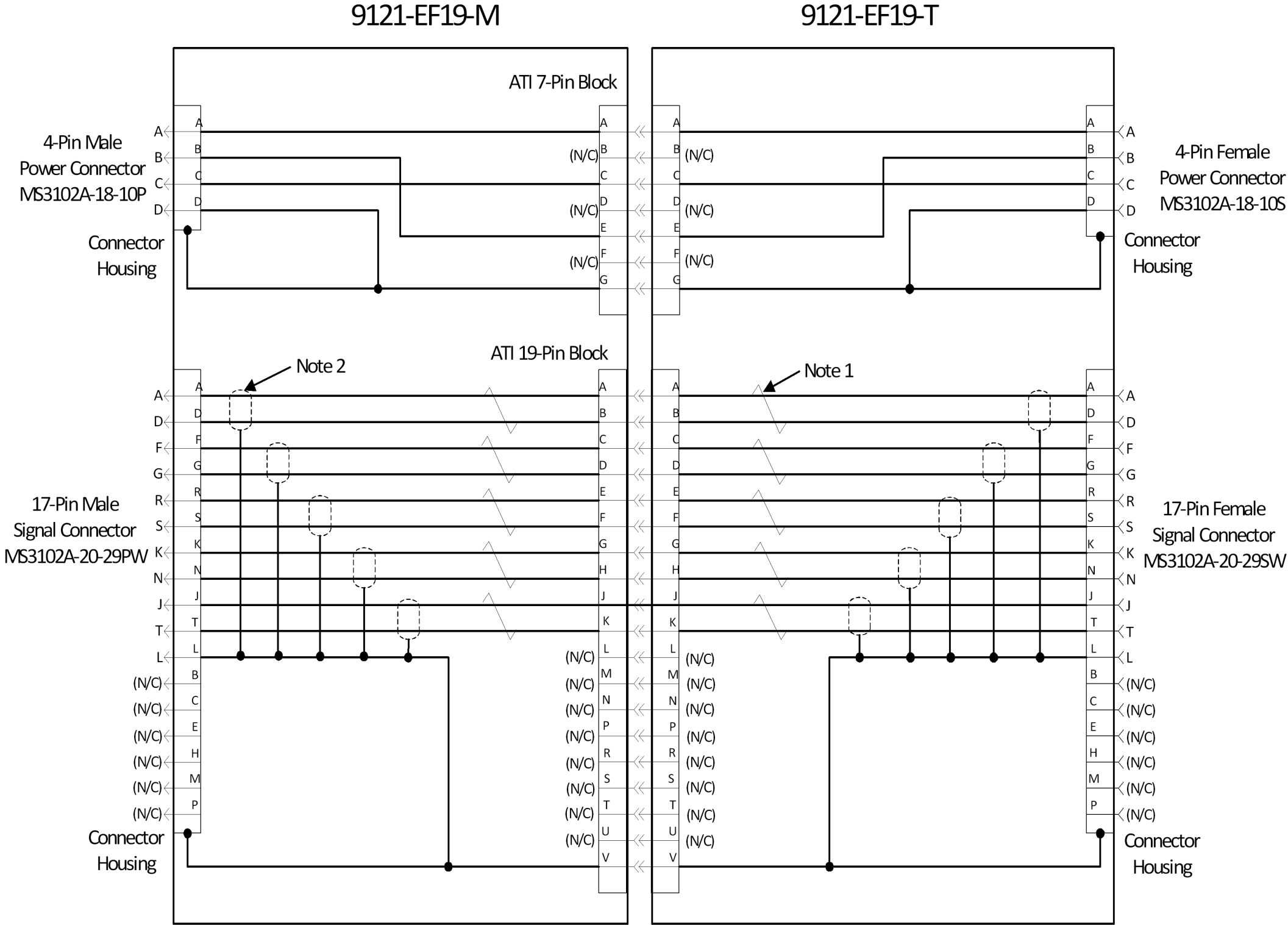


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CHECKED BY: P Luczka, 06/03/11 W Berrocal, 06/03/11						
PROJECT #	110603-1	SCALE 2:3	SIZE B	DRAWING NUMBER 9630-20-EF19		
SHEET 3 OF 4						

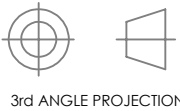
Rev.	Description	Initiator	Date
-	See Sheet1	-	-



- Notes:
- 1. Indicated signal pairs are twisted and shielded.
 - 2. The signal pair shields are connected to the 17-Pin Connector Shell.
 - 3. Pin G of the 7-Pin Block is first-to-mate, last-to-break.
 - 4. Pin V of the 19-Pin Block is first-to-mate, last-to-break.

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3rd ANGLE PROJECTION



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CHECKED BY: P Luczka, 06/03/11 W Berrocal, 06/03/11					
PROJECT # 110603-1 SHEET 4 OF 4		SCALE 1:2	SIZE B	DRAWING NUMBER 9630-20-EF19	REVISION 08