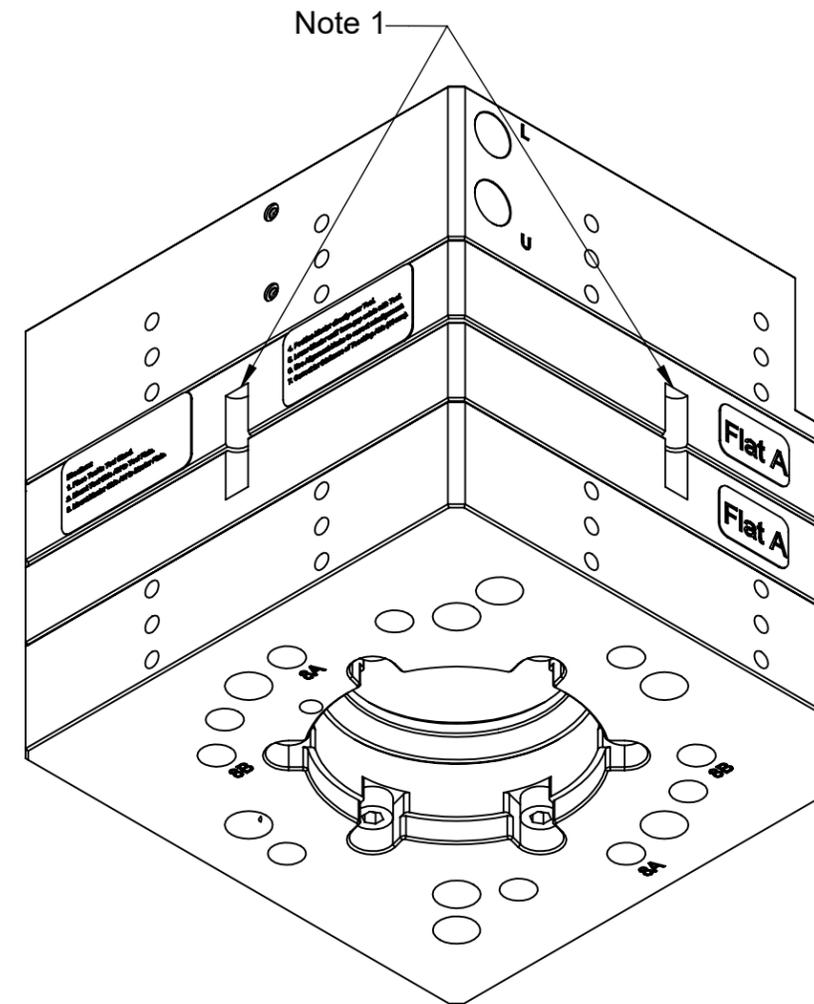
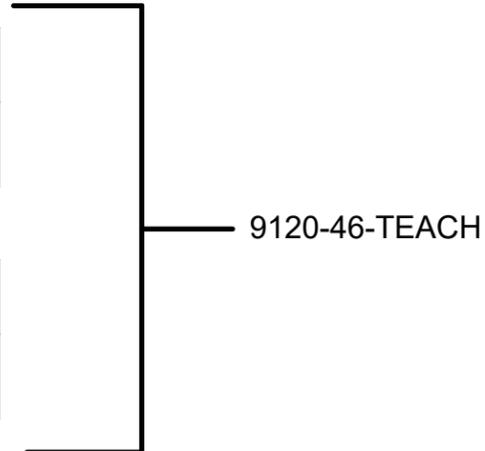
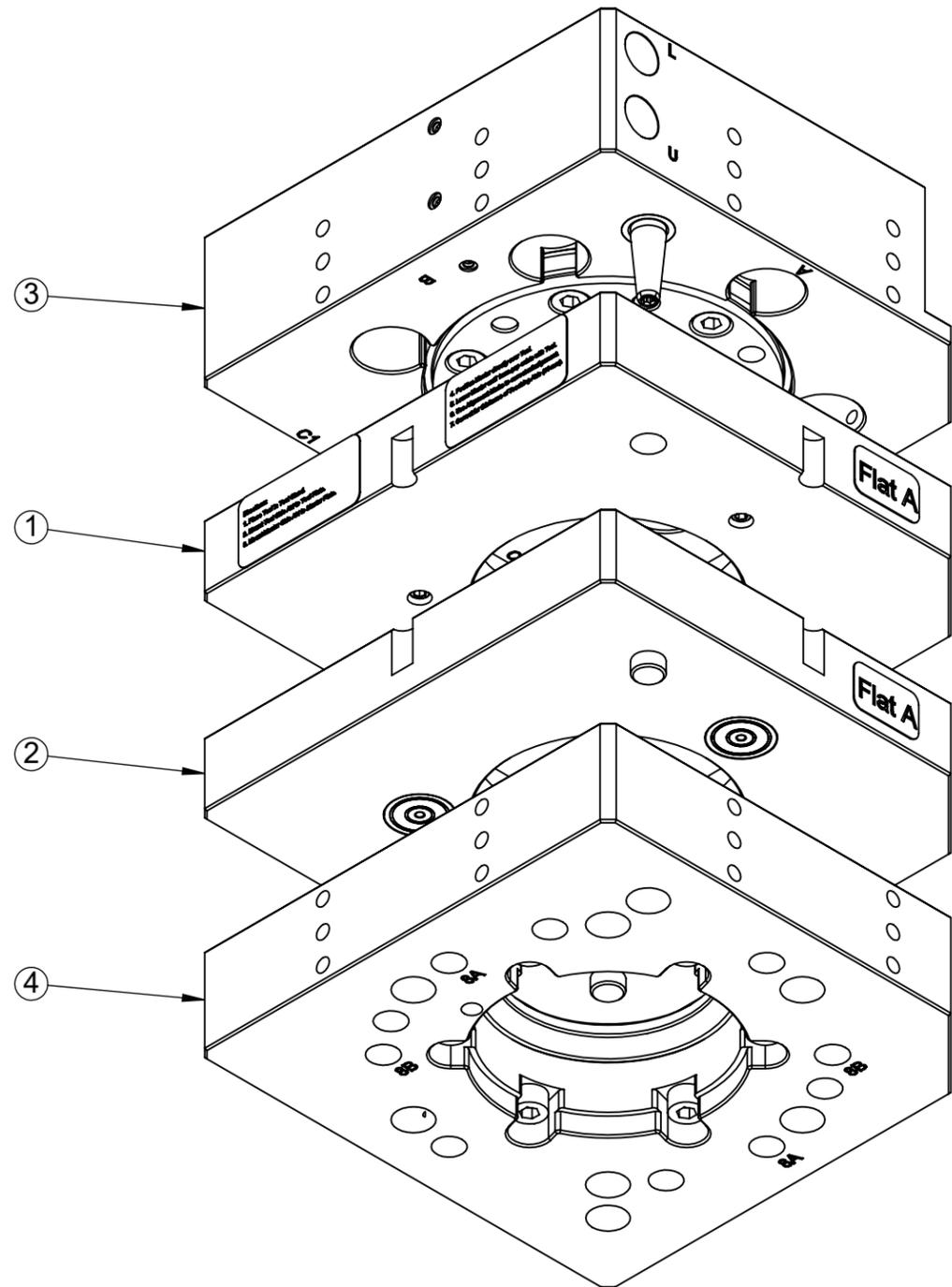


REV.	DESCRIPTION	INITIATOR	DATE
02	ECO 20564 - LABEL MOVEMENT	SJJ	02/07/2022



ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9005-20-9210	QC-46 Master Side Teaching Aid Assembly
2	1	9005-20-9211	QC-46 Tool Side Teaching Aid Assembly
3	1	9120-046AM-0-0-000-0	QC-46 BASE MASTER ASSEMBLY, NO OPTIONS
4	1	9120-046JT-0-0-000-0	QC-46 BASE TOOL ASSEMBLY, 63mm RECESS

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



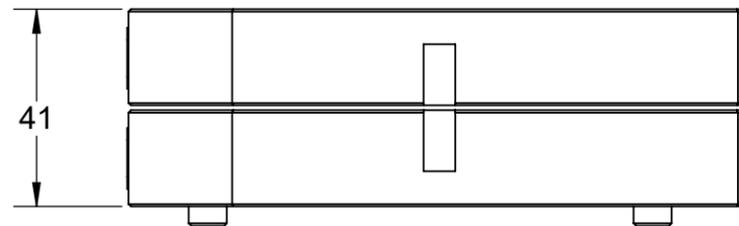
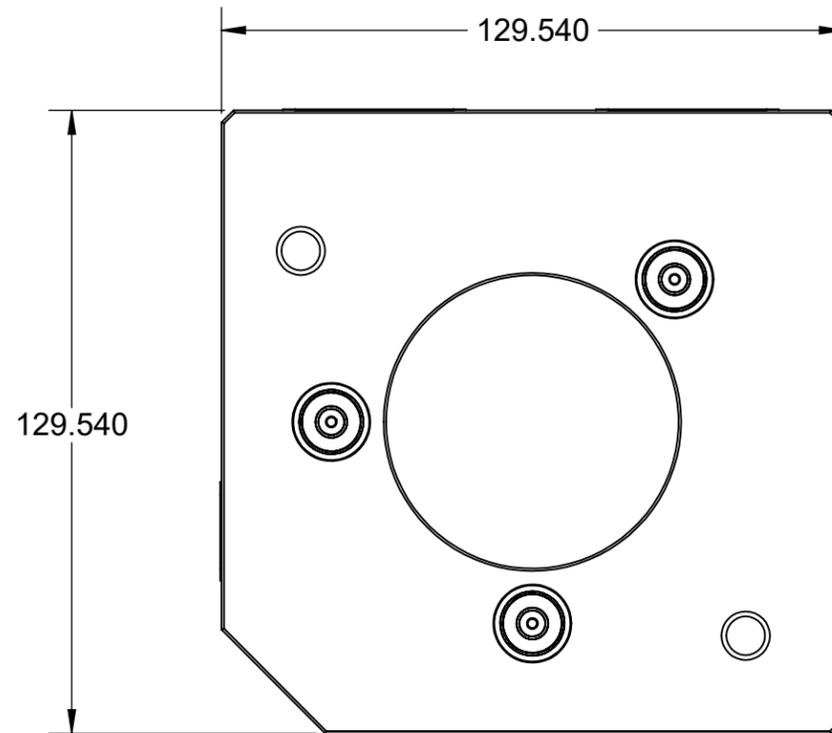
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 Tel: +1.919.772.0115 www.ati-ia.com
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DRAWN BY: Sam J 11/03/21		TITLE	
CHECKED BY: kenba 11/12/21		QC-46 T.A. Customer Drawing	
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-46-TEACH	02

Notes:
 1. Slots used for End Effector Alignment.

PROJECT # 200730-1 SHEET 1 OF 2



NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION



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CHECKED BY: kenba 11/12/21		QC-46 T.A. Customer Drawing			
PROJECT # 200730-1	SHEET 2 OF 2	SCALE	SIZE	DRAWING NUMBER	REVISION
		1:2	B	9630-20-46-TEACH	02