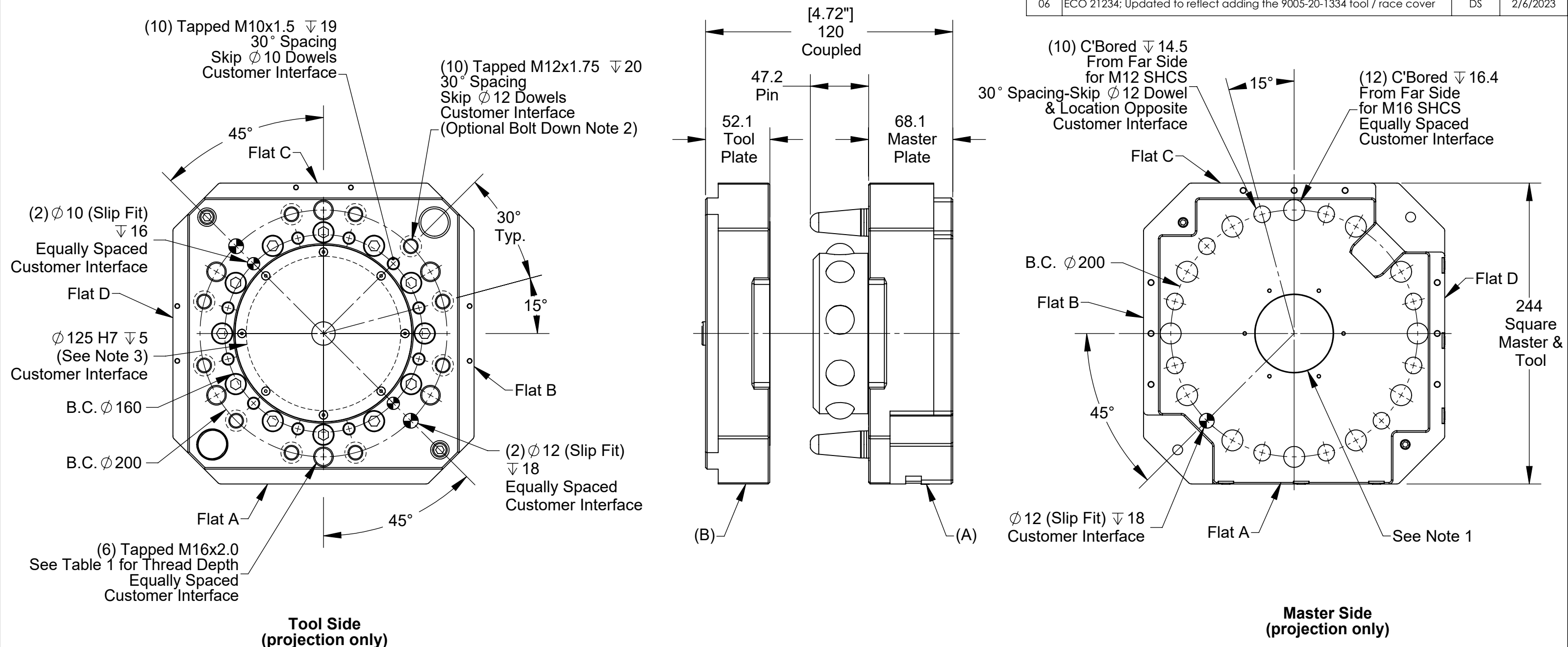


Rev.	Description	Initiator	Date
06	ECO 21234; Updated to reflect adding the 9005-20-1334 tool / race cover	DS	2/6/2023



Part Numbers:
(A) Master: 9121-310AMX-0-0-0-0
(B) Tool: 9121-310DT-0-0-0-0

Notes:
1) Center Boss inserts available
2) Optional Bolt Down: (10) Holes C'Bored from opposite side 10.2 deep for M10 SHCS.
3) Optional tool cover must be removed to utilize this customer interface feature.

Table 1		
Production Period	Serial Number Range	M16-2.0 Thread Depth
Feb 05 - Jan 07	QT0001 - QT0999	21mm (.83in)
Jan 07 - present	All Other	32mm (1.26in)

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

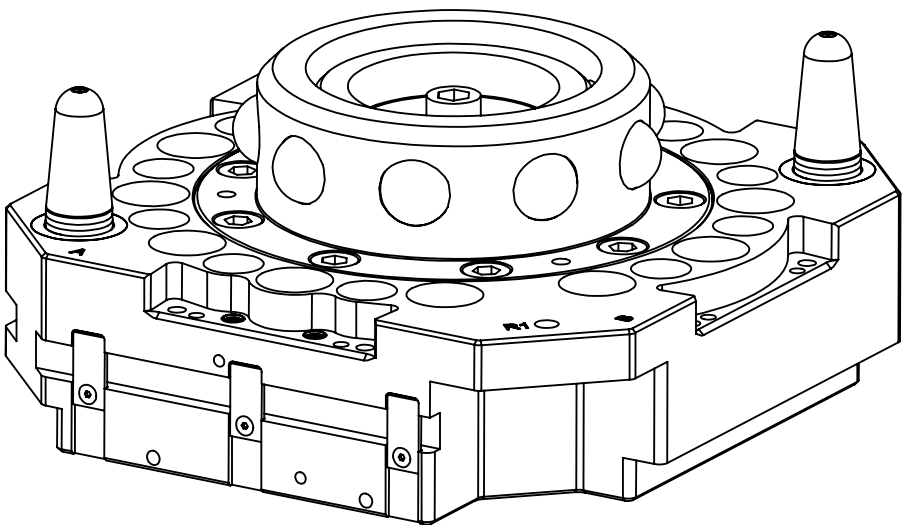
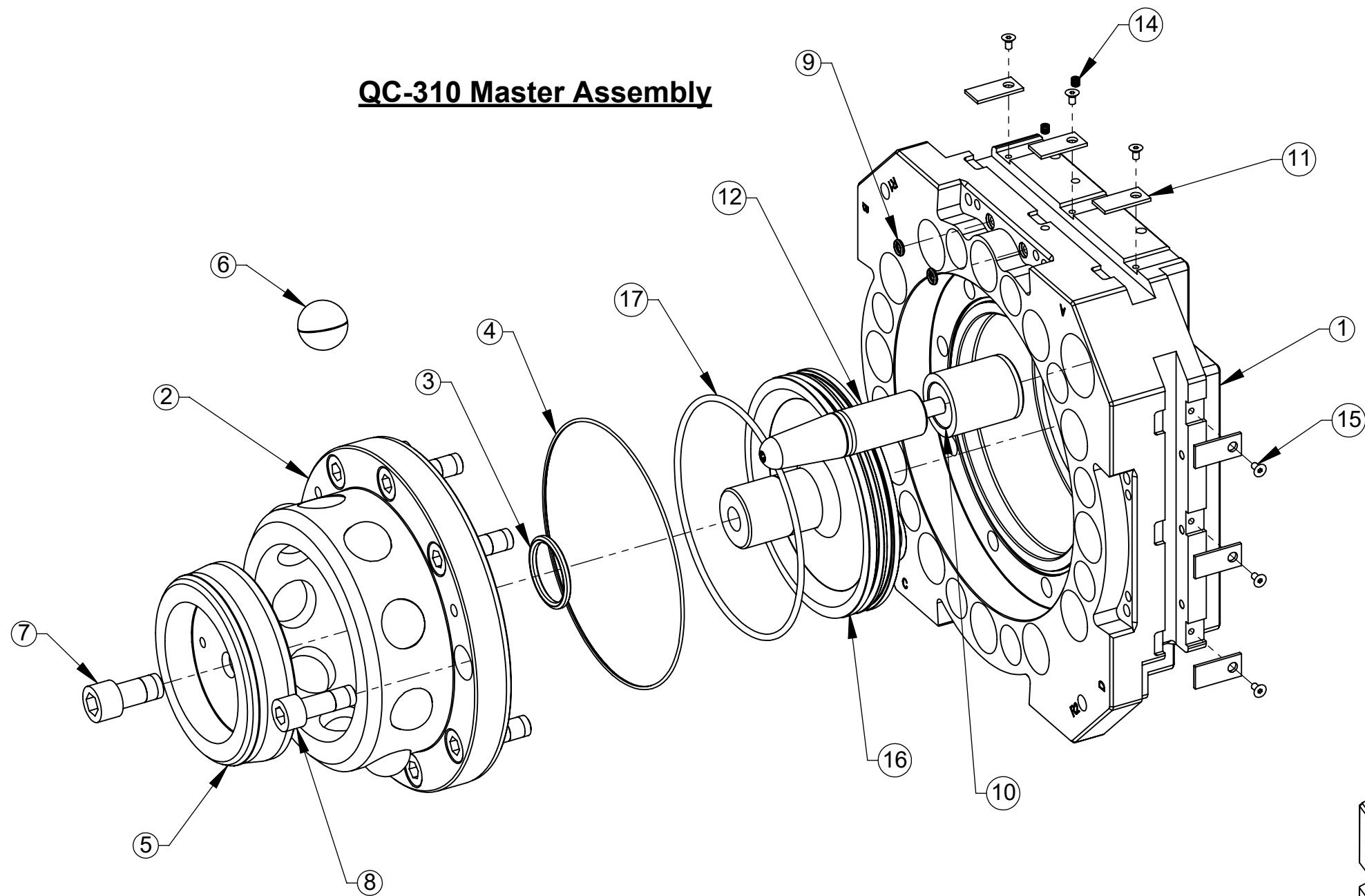
3rd ANGLE PROJECTION

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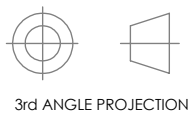
DRAWN BY: D. Swanson 5/21/09		TITLE	
CHECKED BY: D. Norton 5/22/09		QC-310 Base Tool Changer	
PROJECT #	SHEET 1 OF 3	SCALE 1:3	SIZE B
		DRAWING NUMBER 9630-20-310	REVISION 06

QC-310 Master Assembly



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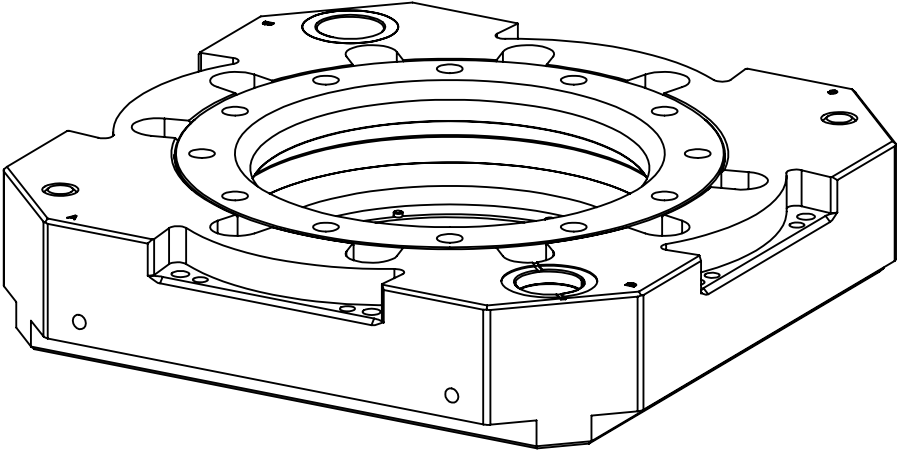
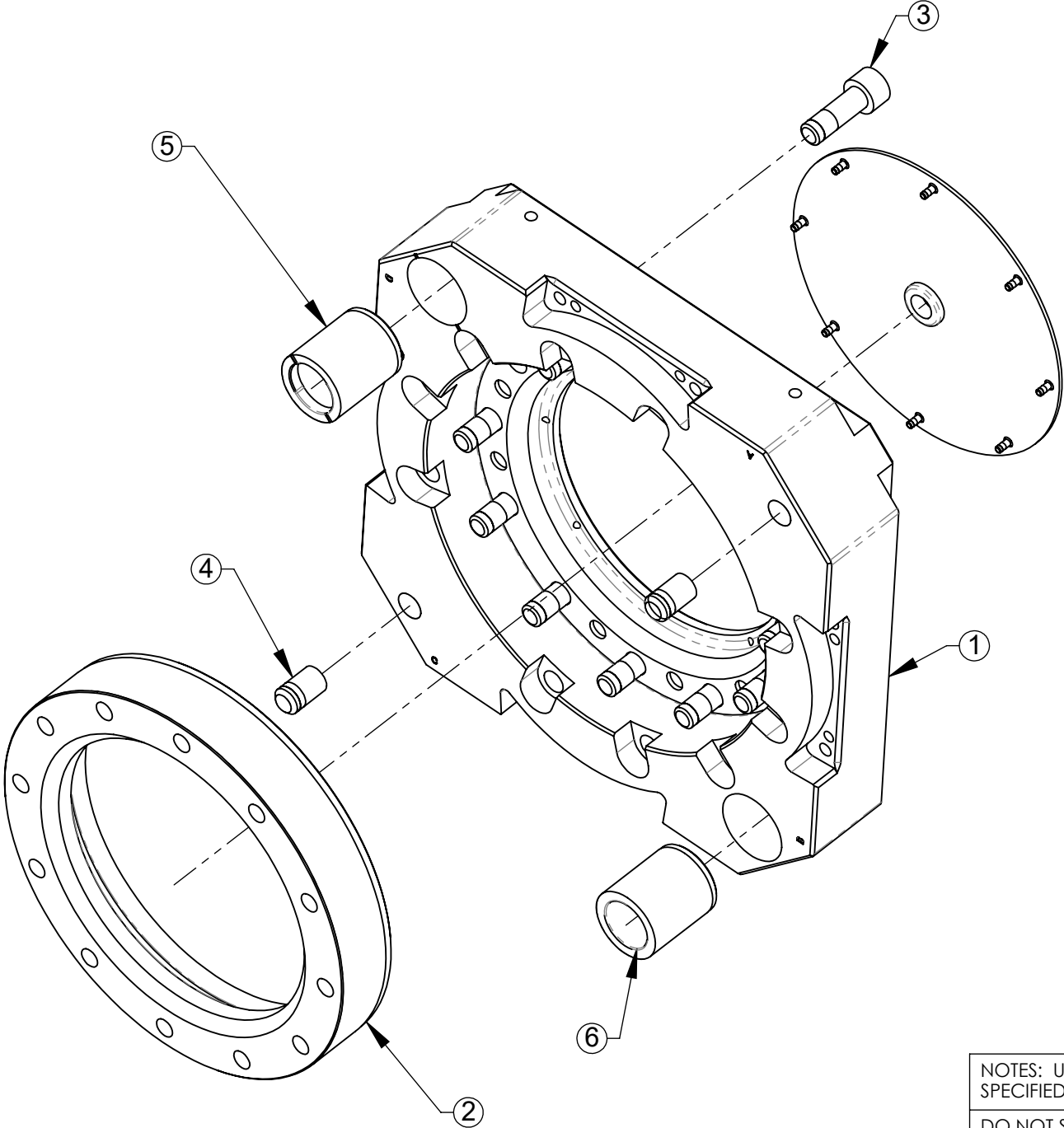
DRAWN BY: D. Swanson 5/21/09

CHECKED BY: D. Norton 5/22/09

TITLE			
QC-310 Base Tool Changer			
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2.5	B	9630-20-310	06

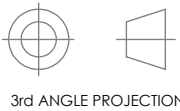
PROJECT # SHEET 2 OF 3

QC-310 Tool Assembly



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DRAWN BY: D. Swanson 5/21/09		TITLE			
CHECKED BY: D. Norton 5/22/09		QC-310 Base Tool Changer			
PROJECT #	SHEET 3 OF 3	SCALE	SIZE	DRAWING NUMBER	REVISION
		1:2.5	B	9630-20-310	06