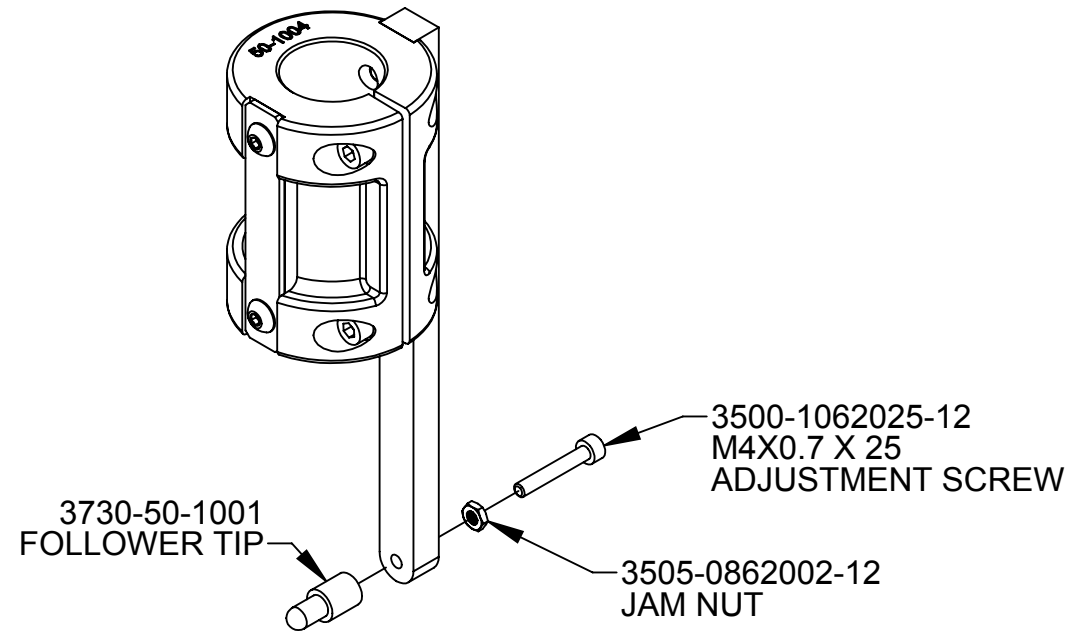
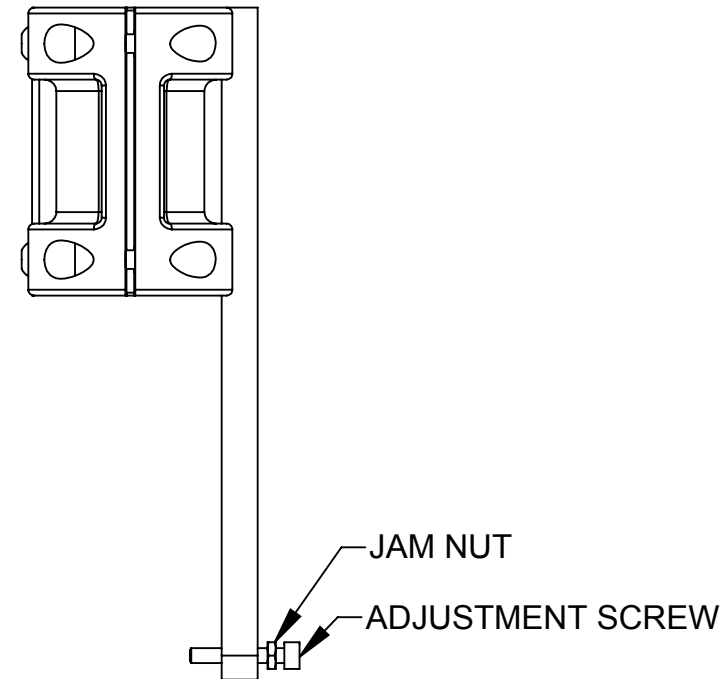


PROFILE FOLLOWER TIP INSTALLATION

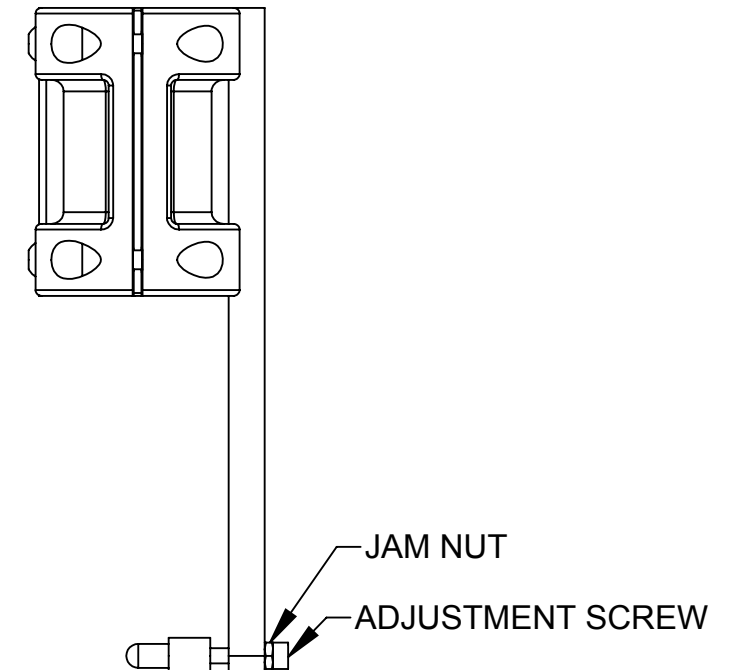
REV.	DESCRIPTION	INITIATOR	DATE
01	INITIAL RELEASE	BRR	8/22/2019



A PROFILE FOLLOWER TIP, JAM NUT, AND ADJUSTMENT SCREW ARE SHIPPED LOOSE WITH THE UNIT. ANY GEOMETRY FOLLOWER TIP CAN BE USED AS LONG AS AN M4X0.7 THREADED INTERFACE IS AVAILABLE.

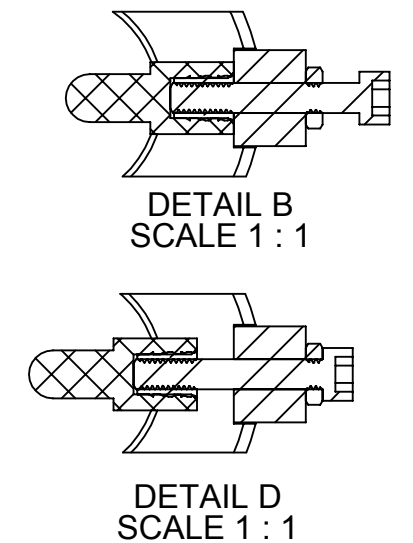
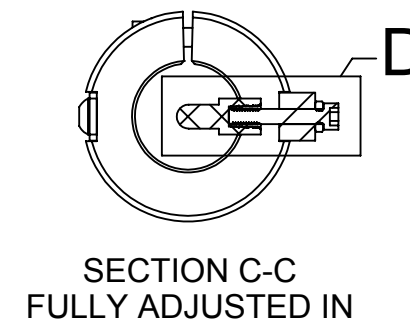
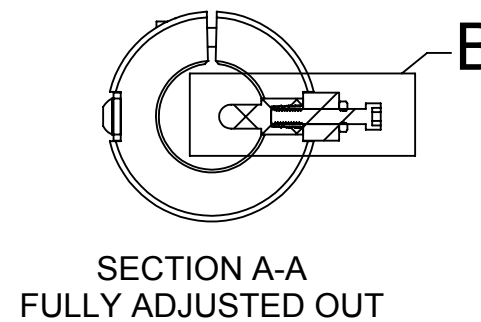
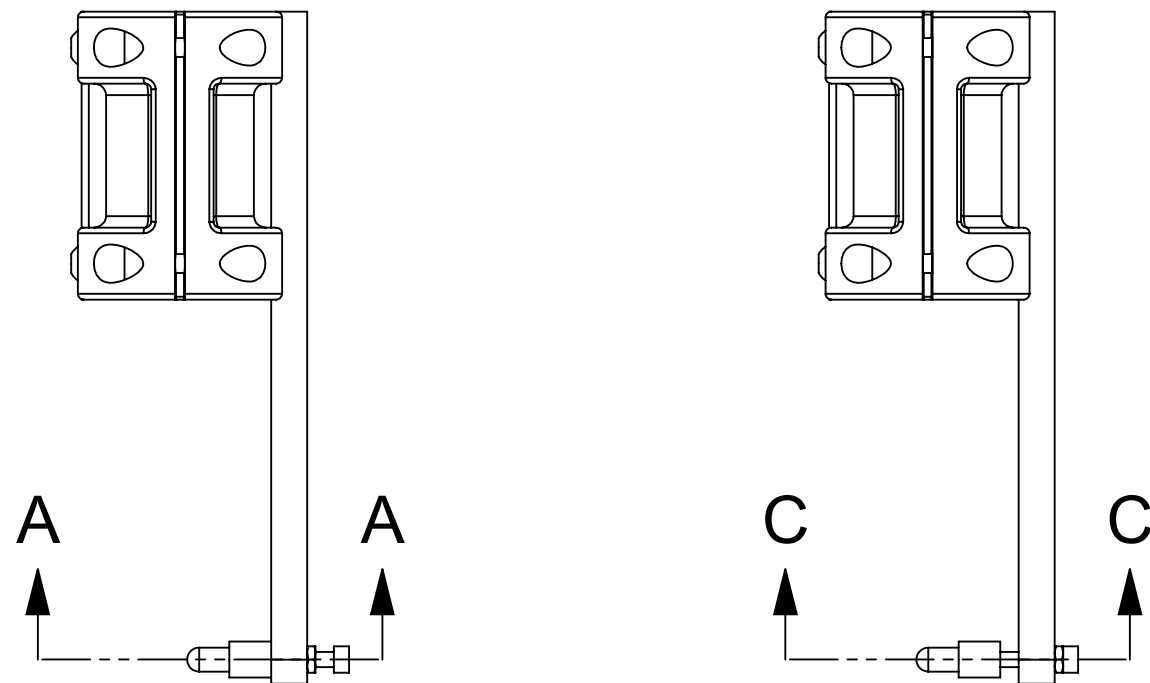


STEP 1: TO INSTALL THE SUPPLIED PROFILE FOLLOWER TIP, THREAD THE JAM NUT ONTO THE ADJUSTMENT SCREW.
STEP 2: THEN THREAD THE ADJUSTMENT SCREW THROUGH THE ARM OF THE PROFILE FOLLOWER.



STEP 3: APPLY LOCTITE 222 OR EQUIVALENT TO THE INTERNAL THREADS OF THE FOLLOWER TIP AND THREAD THE TIP ONTO THE END OF THE ADJUSTMENT SCREW. TIGHTEN UNTIL SCREW BOTTOMS OUT IN TIP.

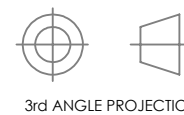
PROFILE FOLLOWER TIP ADJUSTMENT



STEP 1: THREAD THE ADJUSTMENT SCREW TO DESIRED POSITION.
STEP 2: ONCE IN DESIRED POSITION, TIGHTEN JAM NUT AGAINST PROFILE FOLLOWER ARM.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

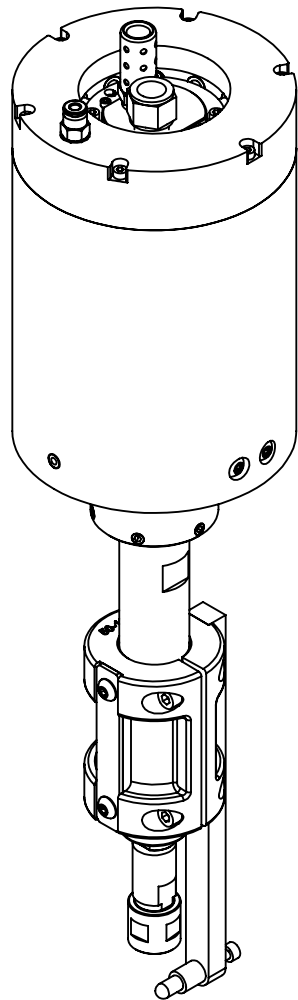


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DRAWN BY: B. Rose - 8/22/2019		TITLE	
CHECKED BY: D. Bohle - 8/22/2019		PF2 Profile Follower Instruction Drawing	
PROJECT # 180507-1	SHEET 1 OF 3	SCALE 1:2	SIZE B
		DRAWING NUMBER 9230-50-1082	REVISION 01

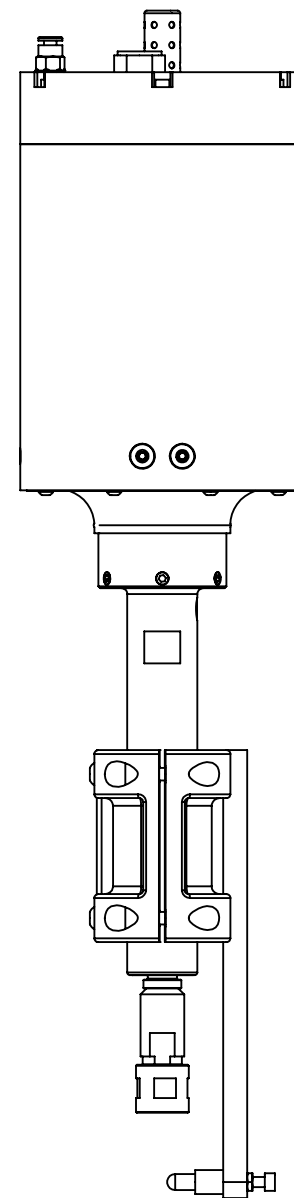
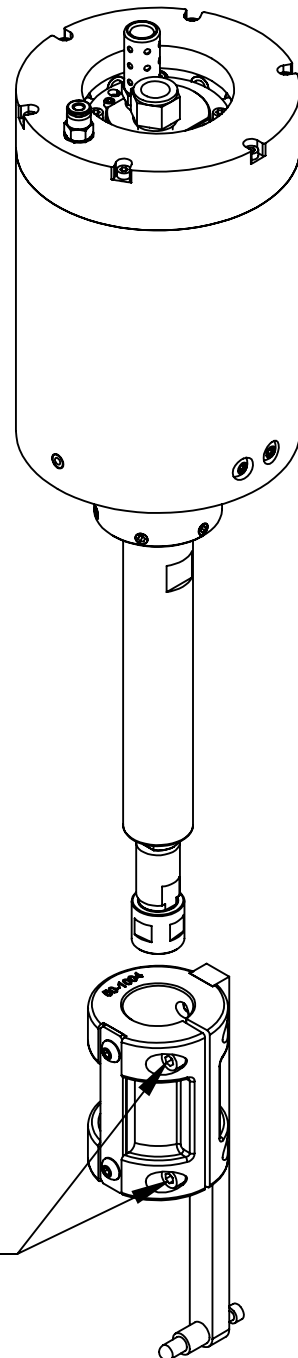
PROFILE FOLLOWER INSTALLATION



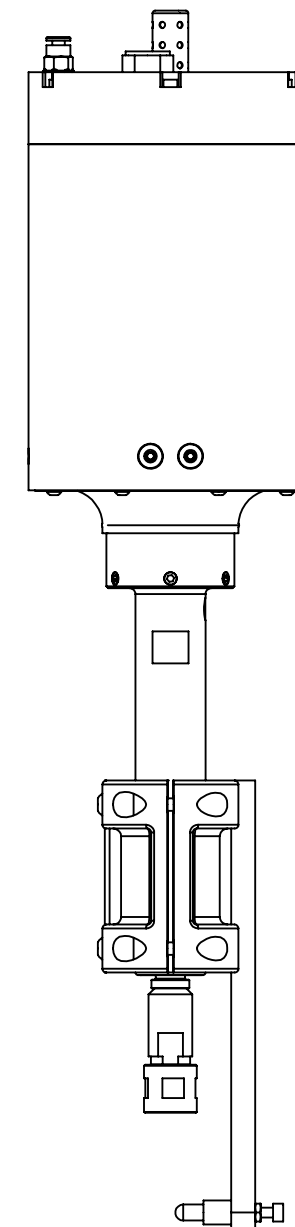
INSTALLATION ON RCV-390
INSTALLATION INSTRUCTIONS APPLY
TO ALL RCV-390 MODELS

CLAMP SCREWS

STEP 1: LOOSEN THE TWO M5 CLAMP
SCREWS TO ALLOW THE CLAMP TO OPEN.



STEP 2: INSTALL PROFILE FOLLOWER
ONTO SPINDLE OF TOOL.
STEP 3: ONCE IN DESIRED LOCATION,
TIGHTEN M5 CLAMP SCREWS TO 6IN-LBS



PROFILE FOLLOWER SHOWN IN LOWEST
PERMISSIBLE LOCATION. PROFILE FOLLOWER
NOT TO OVERHANG END OF SPINDLE.

NOTES: UNLESS OTHERWISE
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PROJECT # 180507-1 SHEET 2 OF 3

TITLE

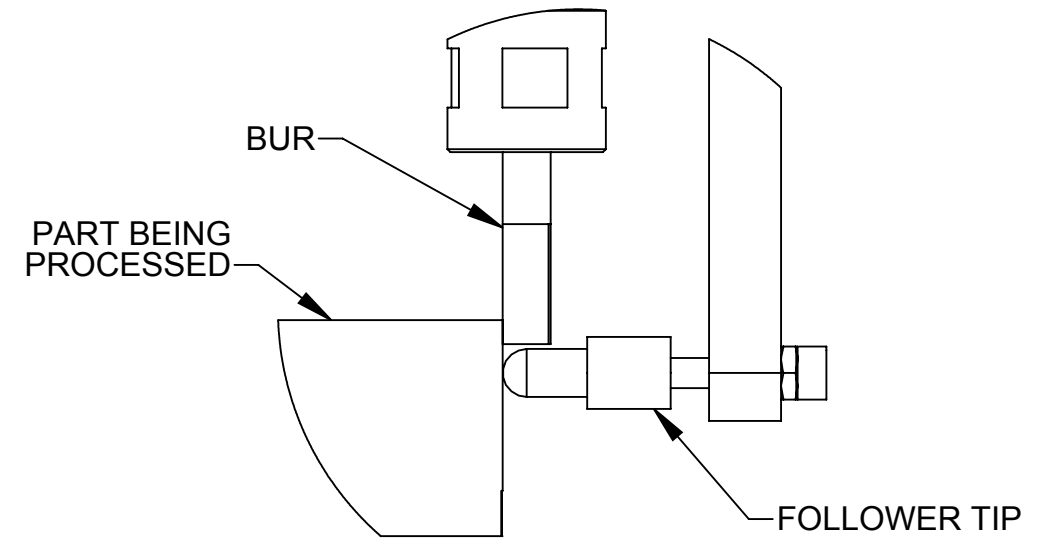
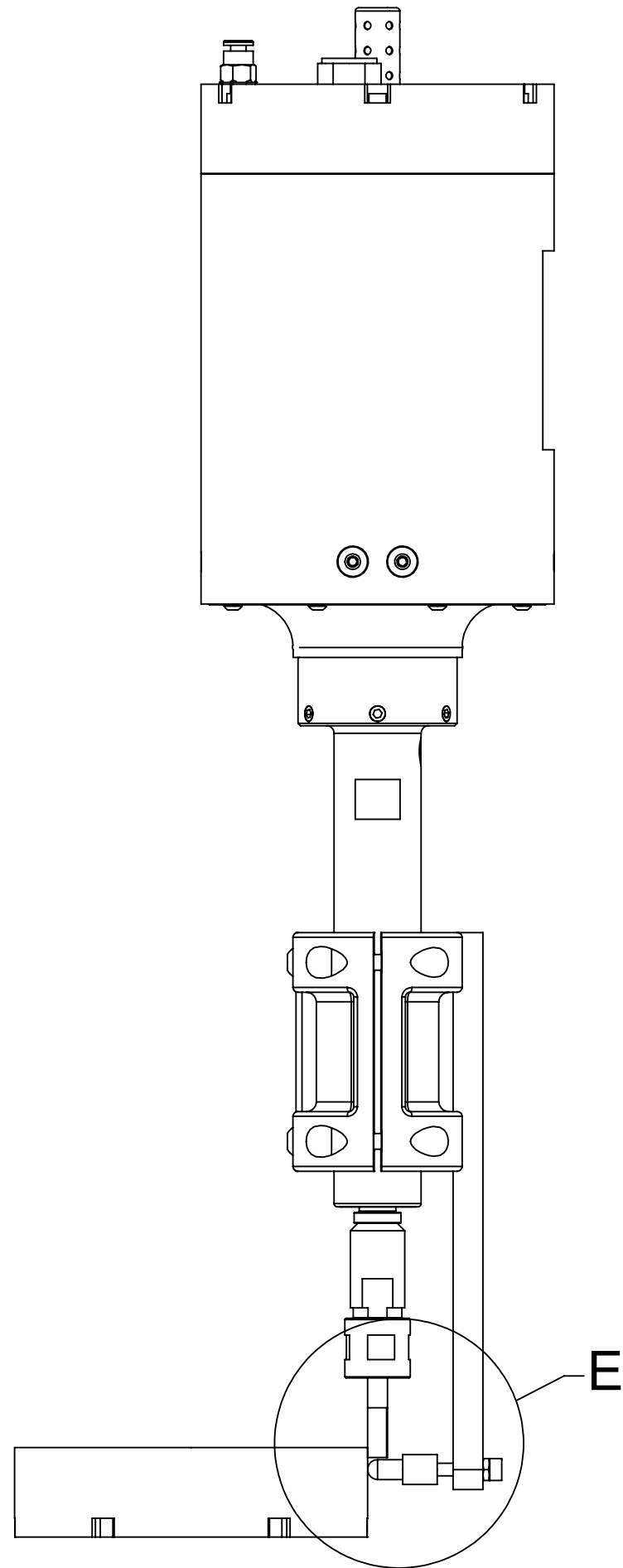
PF2 Profile Follower Instruction Drawing

SCALE
1:3

SIZE
B

DRAWING NUMBER
9230-50-1082

REVISION
01



DETAIL E
SCALE 1 : 1

PROFILE FOLLOWER TIP FOLLOWS THE PROFILE OF THE
PART PREVENTING POTENTIAL OF BURR GOUGING THE PART

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PROJECT # 180507-1 SHEET 3 OF 3

TITLE
PF2 Profile Follower Instruction Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9230-50-1082	01