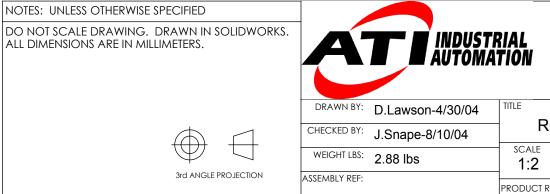


1/4" COLLET - 9150-RC-340-CNC (02) 6mm COLLET - 9150-RC-340-CNC-E



- 1) SPINDLE AIR SUPPLY TO BE REGULATED TO 6.3 BAR [90 PSI]. 2) AIR SUPPLY TO BE FILTERED 5 MICRON OR BETTER, DRY, AND NON-
- LUBRICATED. (THE USE OF A COALESCING FILTER IS RECOMMENDED). 3) SPINDLE AIR CONSUMPTION 2.83 L/S [6 CFM] AT IDLE,
- 10.2 L/S [21.5 CFM] AT STALL.
- 4) PRIOR TO LOADING DEBURRING UNIT, CNC SPINDLES MUST BE BLOWN DOWN FOR 15 SECONDS TO REMOVE RESIDUAL COOLANT.
- OIL AND WATER IN SPINDLE AIR WILL DAMAGE TURBINE MOTOR.
  5) COMPLIANCE PRESSURE IS SET USING AUXILIARY GAUGE (9150-GA-60) WHICH MUST BE ORDERED SEPARATELY. GAUGE IS REMOVED PRIOR TO MACHINING. REFER TO PRODUCT MANUAL REGARDING USE.
- 5) SHIPPED FOR AXIAL AIR SUPPLY. CUSTOMER MAY MOVE THE 1/8 NPT (02) PLUG FROM THE SIDE OF THE UNIT TO THE WELDON SHANK TO SUPPLY AIR RADIALLY (ALTERNATE AIR CONNECTION).



Description & ADDED REF. TO EURO VERSION	Initiator DKL	Date 2/8/2006
AC AC AC AC AL	/8 NPT Plug to Use Iternate Air connection)	
SHANK		
1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 Email: info@ati-ia.com Fax: +1.919.772.8259 www.ati-ia.com ISO 9001 Registered Company		
RC-340-CNC DIMENSIONS & APPLICATION NOTES		
	230-50-1031-02	
CT RELEASE # 030922-1 DATE:	sheet <b>1</b> of	1