



(02) 1/4" COLLET - 9150-RC-340-CNC
 6mm COLLET - 9150-RC-340-CNC-E

- NOTES:
- 1) SPINDLE AIR SUPPLY TO BE REGULATED TO 6.3 BAR [90 PSI].
 - 2) AIR SUPPLY TO BE FILTERED 5 MICRON OR BETTER, DRY, AND NON-LUBRICATED. (THE USE OF A COALESCING FILTER IS RECOMMENDED).
 - 3) SPINDLE AIR CONSUMPTION 2.83 L/S [6 CFM] AT IDLE, 10.2 L/S [21.5 CFM] AT STALL.
 - 4) PRIOR TO LOADING DEBURRING UNIT, CNC SPINDLES MUST BE BLOWN DOWN FOR 15 SECONDS TO REMOVE RESIDUAL COOLANT. OIL AND WATER IN SPINDLE AIR WILL DAMAGE TURBINE MOTOR.
 - 5) COMPLIANCE PRESSURE IS SET USING AUXILIARY GAUGE (9150-GA-60) WHICH MUST BE ORDERED SEPARATELY. GAUGE IS REMOVED PRIOR TO MACHINING. REFER TO PRODUCT MANUAL REGARDING USE.
 - 5) SHIPPED FOR AXIAL AIR SUPPLY. CUSTOMER MAY MOVE THE 1/8 NPT PLUG FROM THE SIDE OF THE UNIT TO THE WELDON SHANK TO SUPPLY AIR RADIALLY (ALTERNATE AIR CONNECTION). (02)

NOTES: UNLESS OTHERWISE SPECIFIED
 DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS.
 ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: D.Lawson-4/30/04		TITLE	
CHECKED BY: J.Snape-8/10/04		RC-340-CNC DIMENSIONS & APPLICATION NOTES	
WEIGHT LBS: 2.88 lbs	SCALE 1:2	SIZE B	DRAWING NUMBER 9230-50-1031-02
ASSEMBLY REF:	PRODUCT RELEASE # 030922-1 DATE:		SHEET 1 OF 1

