Customer machines mounting pattern as needed in plate. Remove plate prior to machining.

+X

-Y   +Y

30°

-X

54.8
DAQ System

58.3
Net System

25.5
DAQ System

32.8
Net System

Connector for Cable Varies Depending on Sensor Selected
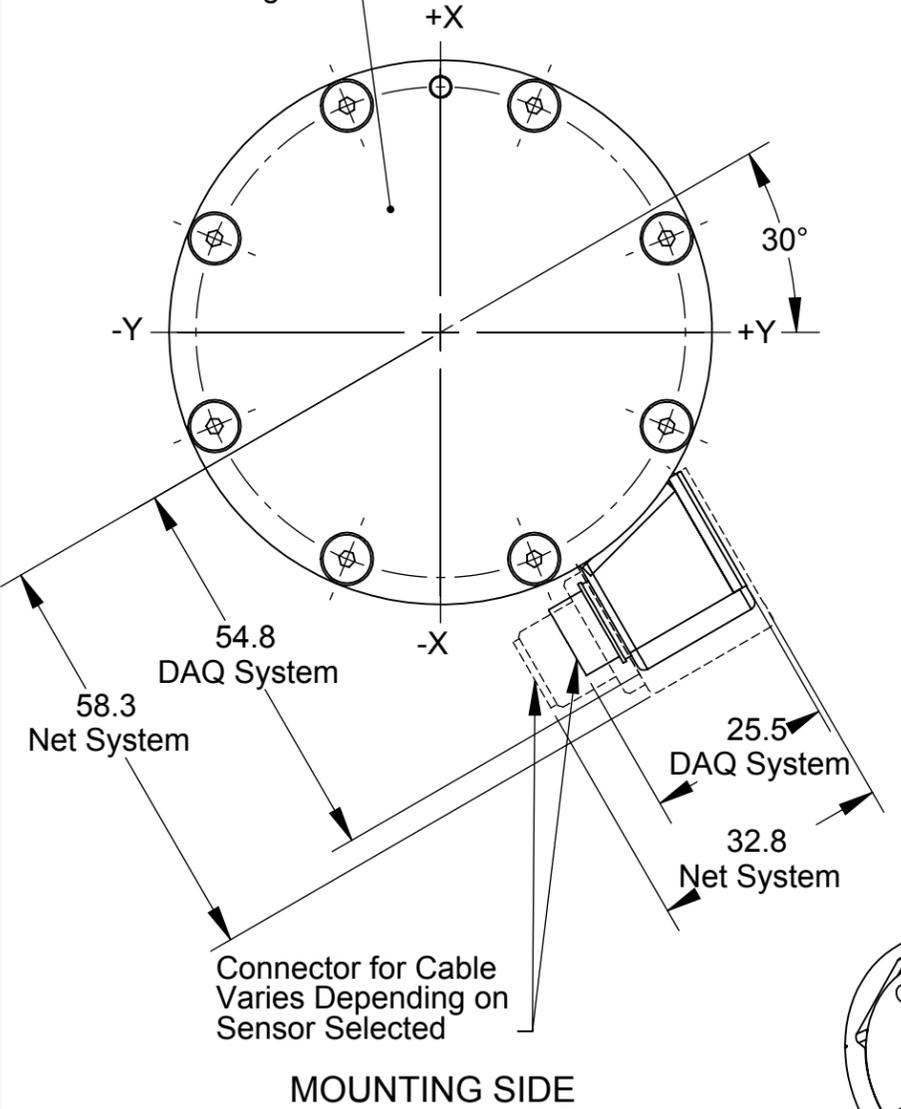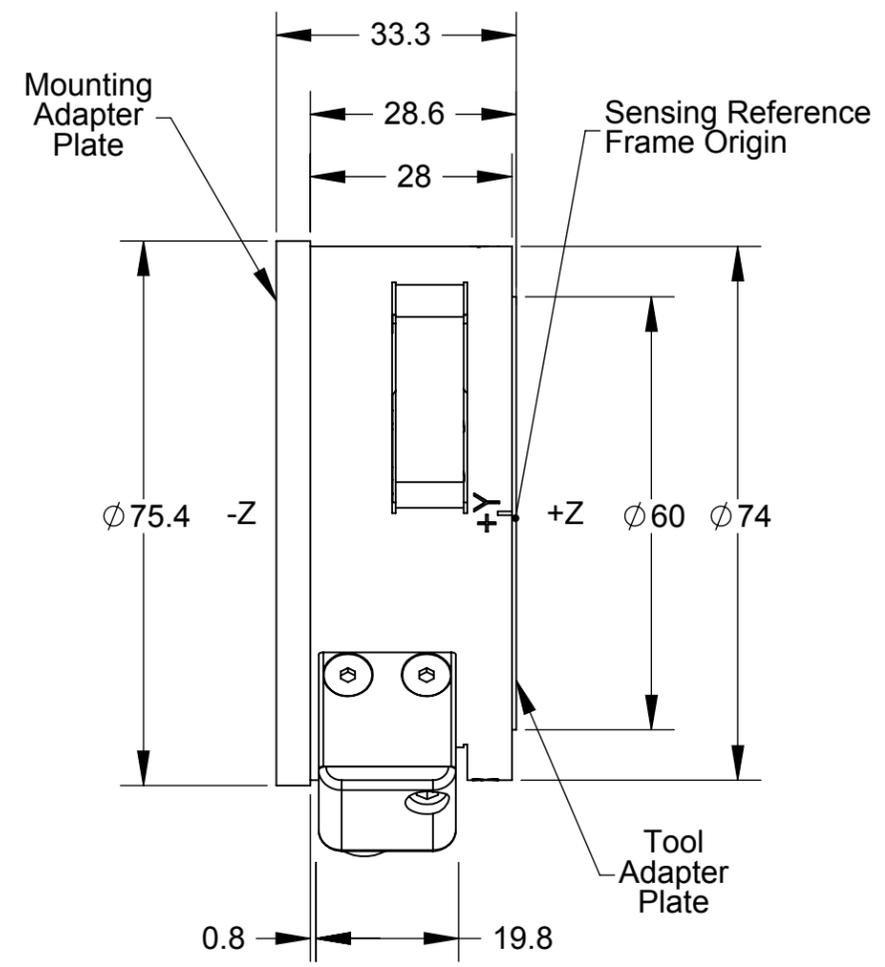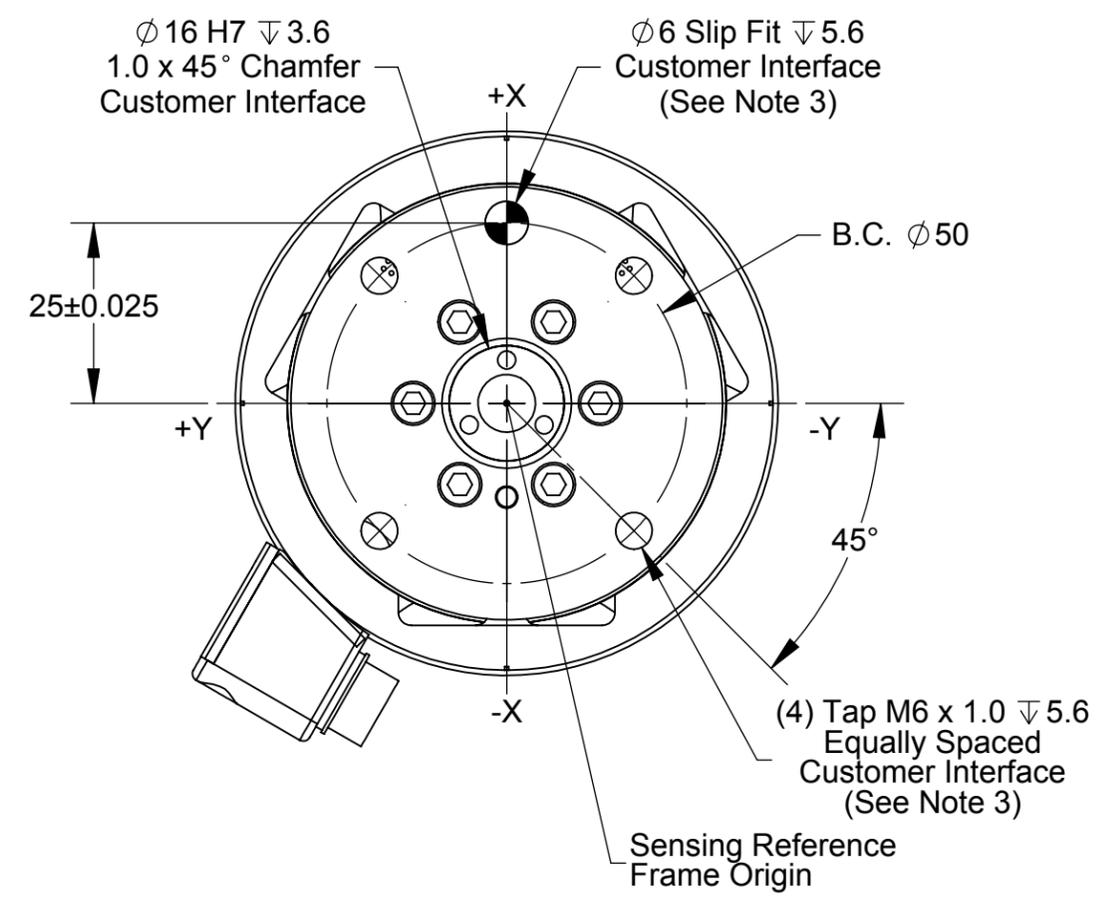
MOUNTING SIDE

ISOMETRIC VIEW

Mounting Adapter Plate

33.3

28.6

28

Sensing Reference Frame Origin

$\emptyset$75.4   -Z   +Z $\emptyset$60 $\emptyset$74

+Y

-Y

0.8   19.8

Tool Adapter Plate

SIDE VIEW

$\emptyset$16 H7 ⱴ 3.6
1.0 x 45° Chamfer
Customer Interface

$\emptyset$6 Slip Fit ⱴ 5.6
Customer Interface
(See Note 3)

+X

25±0.025

B.C. $\emptyset$50

+Y   -Y

45°

-X

(4) Tap M6 x 1.0 ⱴ 5.6
Equally Spaced
Customer Interface
(See Note 3)

Sensing Reference Frame Origin

TOOL SIDE

NOTES: UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS.
ALL DIMENSIONS ARE IN MILLIMETERS.
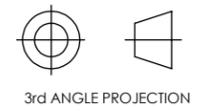
Notes:
1. Material: Aluminum.
2. Do Not Touch internal electronics or instrumentation this could damage the transducer and will void the warranty.
3. **DO NOT EXCEED INTERFACE DEPTH, MAY CAUSE DAMAGE.**
4. Transducer must be mounted to surfaces rigid enough to support loads without deflection for best accuracy.

3rd ANGLE PROJECTION

ATI INDUSTRIAL AUTOMATION

DRAWN BY:	D. Swanson 11/05/08	TITLE			
CHECKED BY:	R. Chambers 11/06/08	Gamma Transducer			
WEIGHT LBS:	_____	SCALE 1:1	SIZE B	DRAWING NUMBER 9230-05-1329	REVISION 02
ASSEMBLY REF:		PRODUCT RELEASE #	DATE:	SHEET 1 OF 1	