

Rev.	Description	Initiator	Date
01	Initial Release	PDL	11/28/2011
02	Eco 11025; Flatten Bill of material (eliminte sub- assembly in favor of piece parts.) Add notes.	LJH	5/17/2013
03	Eco 11961; Removed tooling info from NOTE 1. Deleted Notes 3, 4, & 5. Removed (2) leaders for balloon 2. Added balloon 2. Added Note 1 callout. Removed Cleat 9005-20-1198 and associated dowels 3540-0405012-11.	DS	4/28/2014

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	2	3500-1066020-15A	M6 x 20mm SHCS Blue Dyed Magni ND Microspheres
2	9	3540-0105012-11	5mm x 12mm Dowel Alloy Steel
3	1	3700-20-5680	EN2 Mounting Rail, 7-Position, Master

NOTES:
1) Install 7 dowel pins flush (+/- 0.010") with surface.
2) If mounting to QC, refer to work instruction, otherwise bag dry loose fasteners.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN INCHES.



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DRAWN BY:	P.Luczka, 11/17/11
CHECKED BY:	W.Berrocal, 11/28/11

Rail Style, Master Ledge Mount Adapter, 7-Positions, 1.625" Spacing

SCALE PROJECT # -SHEET 1 OF 1 1:5 В 9121-JJ16-M

DRAWING NUMBER REVISION 03