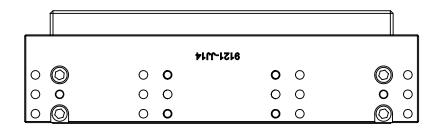
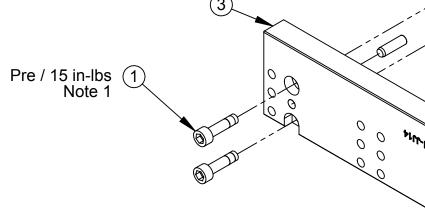
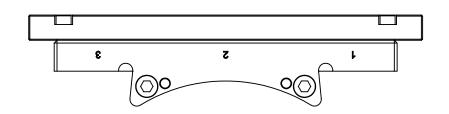
Rev. 02	Description			
02	Description		Initiator	Date
1	Release - no changes		DSS	9/1/2011
03	and Dowels 3540-0105010-11 tool from 3810-20-1168 from c Fastener Note".	Cleat Assembly 9005-20-1198 (Qty.2) on 9121-JJ2-M. Removed drawing. Updated Note 1 "Bag	CF	5/24/2019
04	Eco 18377; Added Torque an	d Loctite callout to Item 1.	LJH	10/21/2019
	BISINI O		0 0 2	
QTY	DART NUMBER	DESCRIPTION		
		DESCRIPTION M4-0.7 x 16mm SHCS,	, Blue, Pr	e-Applied
4	PART NUMBER			e-Applied
4	PART NUMBER 3500-1062016-15A	M4-0.7 x 16mm SHCS,	lloy Steel	
4 2	PART NUMBER 3500-1062016-15A 3540-0104014-11	M4-0.7 x 16mm SHCS, 4mm x 14mm Dowel A	lloy Steel	

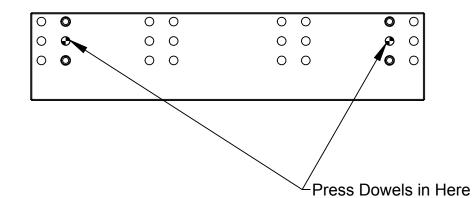




PROJECT # 110623-1 SHEET 1 OF 1

3rd ANGLE PROJECTION





		1_	L		I	-
		Rev.	Description		Initiator	Date
		02	Release - no changes	Clast Accombly 0005 00 1100		9/1/2011
		03	and Dowels 3540-0105010-11 tool from 3810-20-1168 from Fastener Note".	r Cleat Assembly 9005-20-1198 I (Qty.2) on 9121-JJ2-M. Removed drawing. Updated Note 1 "Bag	CF	5/24/2019
		04	Eco 18377; Added Torque ar	nd Loctite callout to Item 1.	LJH	10/21/2019
Pre / 15 in-lbs 1 Note 1			BIZI MIL		2	
			PART NUMBER	DESCRIPTION		
		4	3500-1062016-15A	M4-0.7 x 16mm SHCS		-Applied
		2	3540-0104014-11	4mm x 14mm Dowel A	-	
	3	1	3700-20-7025	Adapter Plate (3)J16 P	atterns to	JJ2
	4	1	9121-JJ2-M	JJ2 Master Adapter As	sembly	
NOTES: UNLESS OTHERWISE SPECIFIED. DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN INCHES.	ATI		STRIAL Tel: +1.5 MATION Fax: +1. PROPERTY O	oodworth Drive, Apex, NC 275 919.772.0115 www.ati-ia.c	539, USA com egistered Col to be reproduce	D IN ANY
	DRAWN BY: D. Swanson 6/2 CHECKED BY: D. Lawson, 6/2		JJ14 Master Ada	apter Assembly (3)J16 Pa	atterns	REVISIO
\downarrow \downarrow	BD0 (FOT # 110622.1 a)					1

Note:
1. If installing on QC, refer to work instructions. If placing into inventory, bag dry loose fasteners.

PROPERT	Y OF ATI IN	IDUSTRIAL /	AUTOMATIO	N, INC. N	IOT TO BE F	REPRODUCE	D IN AN	ì
MANN	IER EXCEPT	ON ORDE	R OR WITH P	RIOR WR	ITTEN AUTH	IORIZATION	OF ATI.	

SCALE	SIZE	DRAWING NUMBER	REVISION
2:3	В	9121-JJ14-M	04